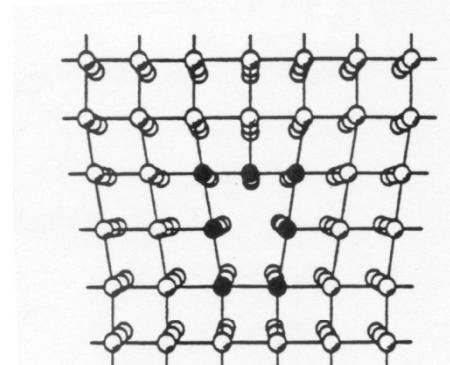
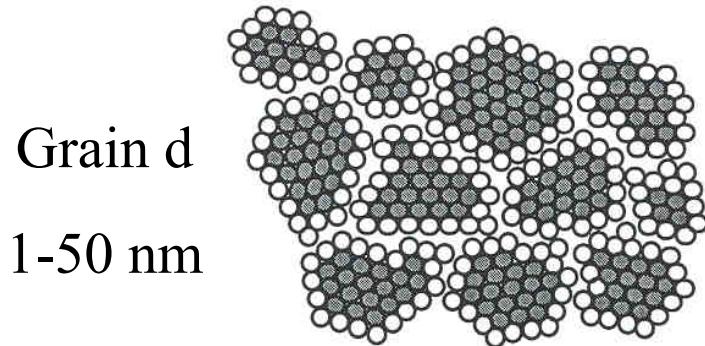


# ON GRADIENT MICRO/NANOMECHANICS

## NANOELASTICITY, NANOPLASTICITY, NANODIFFUSION

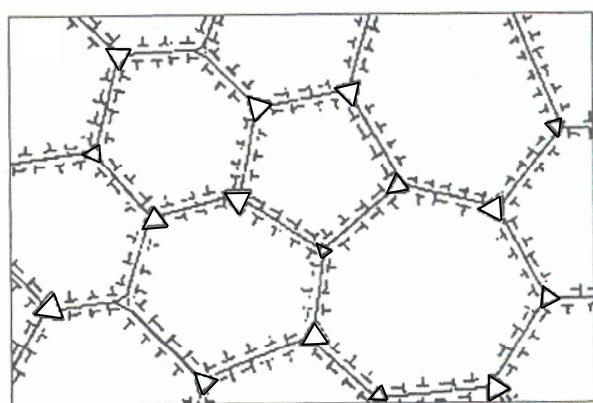
### ■ Grain Configuration at the Nanoscale

Traditional Polycrystals ..... 10 – 100  $\mu\text{m}$  Nanopolycrystals..... 5 – 100 nm

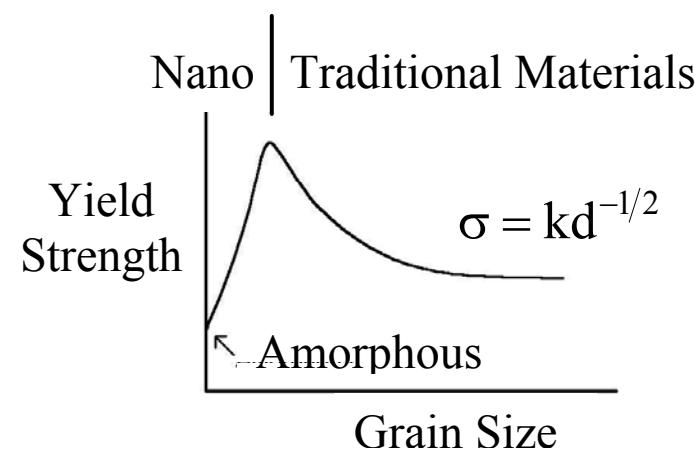


Grain size (d) of the same order as dislocation core ( $r_0$ )

10 nm grain size: 30% of atoms in the boundary



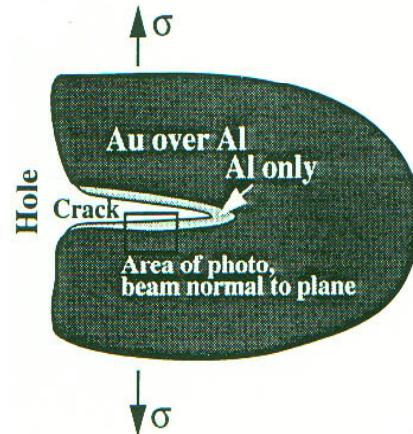
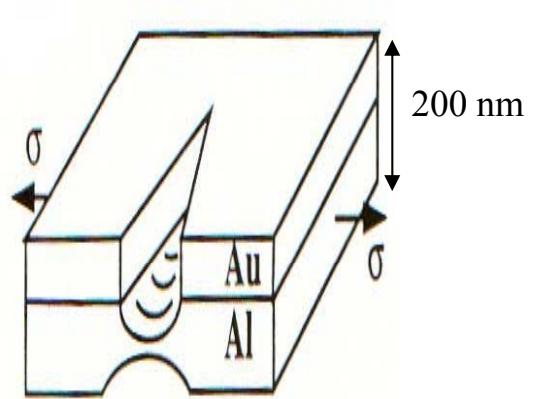
Plasticity Mechanisms ?



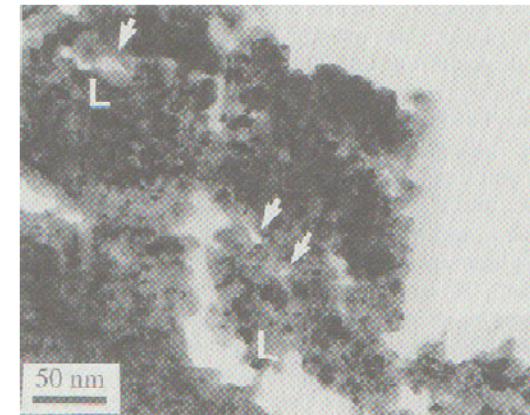
## ■ Improved/Engineered Properties: Examples

<i>Property</i>	<i>Material</i>	<i>Bulk</i>	<i>Nano</i>
Density (g/cc)	Fe	7.5	6
Modulus (GPa)	Pd	123	88
Fracture Stress (GPa)	Fe	0.7	8
$E_a$ for Self-diffusion (eV)	Cu	2.0	0.64

## ■ In-situ TEM Strain Tests/MTU Early Observations

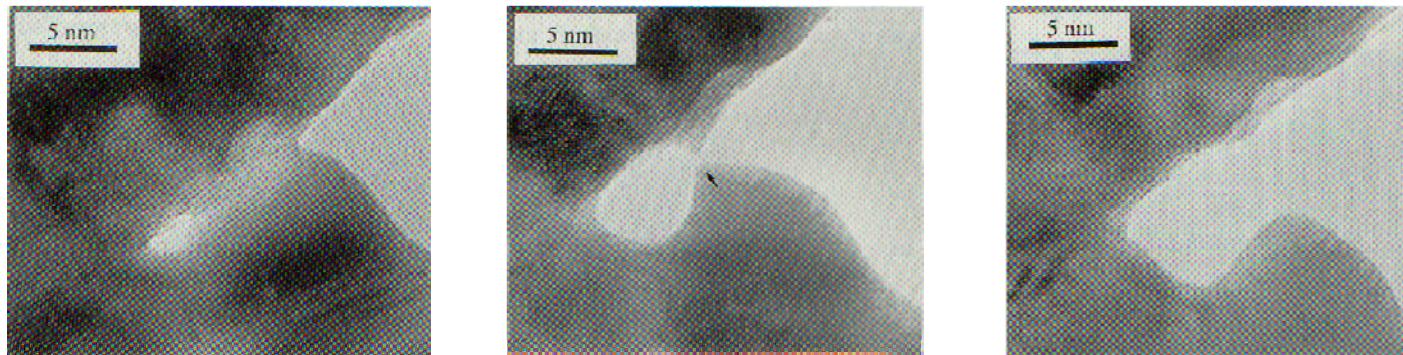


Schematics

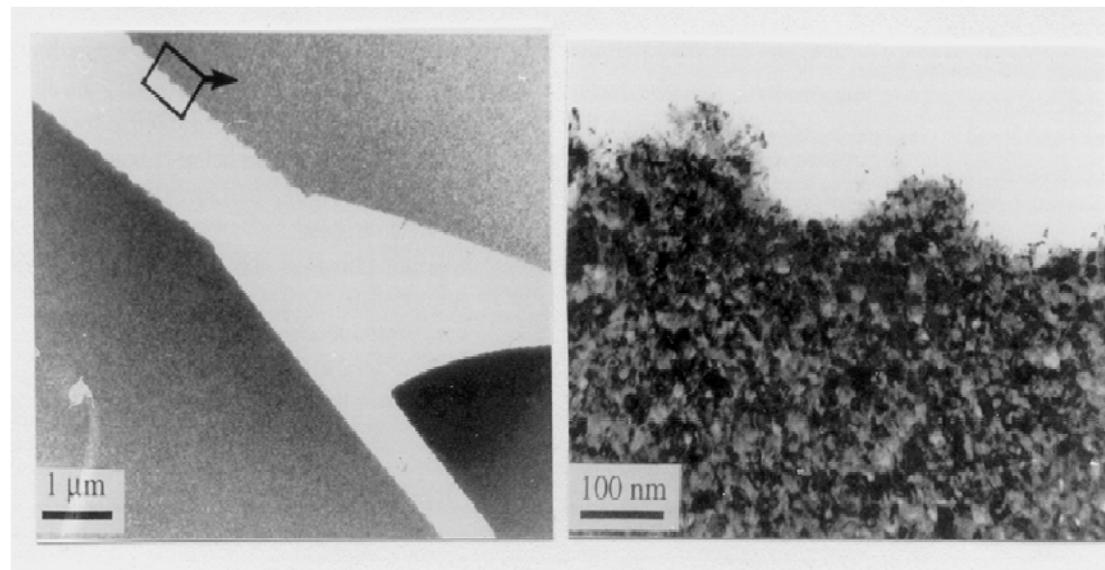


8 nm Au on Al: Nanovoid Coalescence

- *Nanovoid Nucleation*

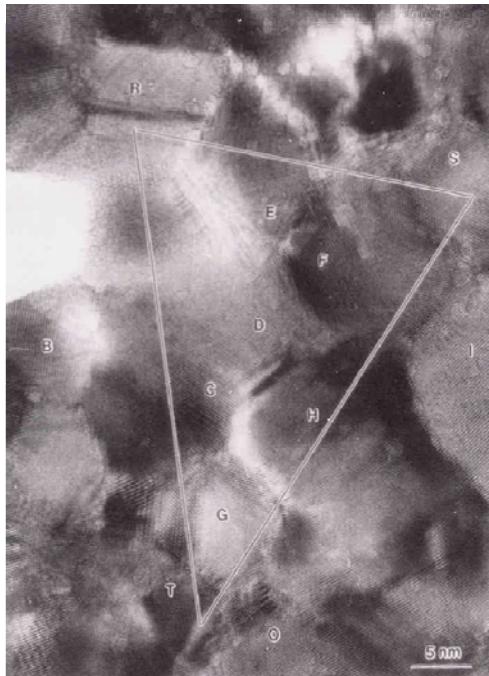


8 nm Au on C: Nanocrack growth via nanopore formation



25 nm Au on C: Periodic Crack profiles and bifurcation

- *Grain Rotation / Dislocation Emergence*



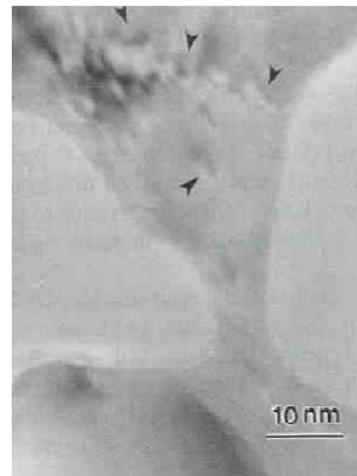
10 nm Au: 6-15 degrees relative grain rotation

Elementary Rosette Analysis

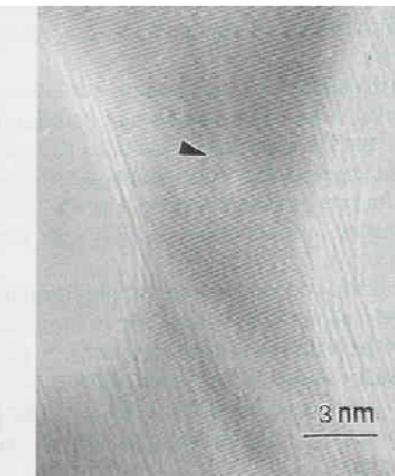
Step	Triangle angles (deg)			Triangle lengths (nm)		
	$\alpha$	$\beta$	$\gamma$	a	b	c
Start	89	36	55	22.2	27.7	16.4
1	91	35	54	22.6	27.9	17.4
2	96	36	48	23.4	31.2	18.9
3	102	33	45	21.7	32.0	18.0

Strain Tensor

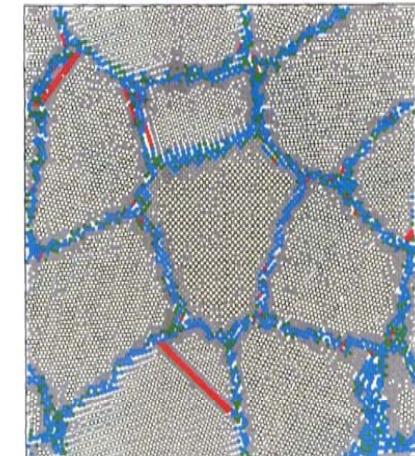
$$\boldsymbol{\epsilon} = \begin{bmatrix} 0.05 & -0.11 & 0 \\ -0.11 & 0.16 & 0 \\ 0 & 0 & -0.24 \end{bmatrix} \quad \epsilon_{\text{eff}} = 20 \%$$



100 nm Au film

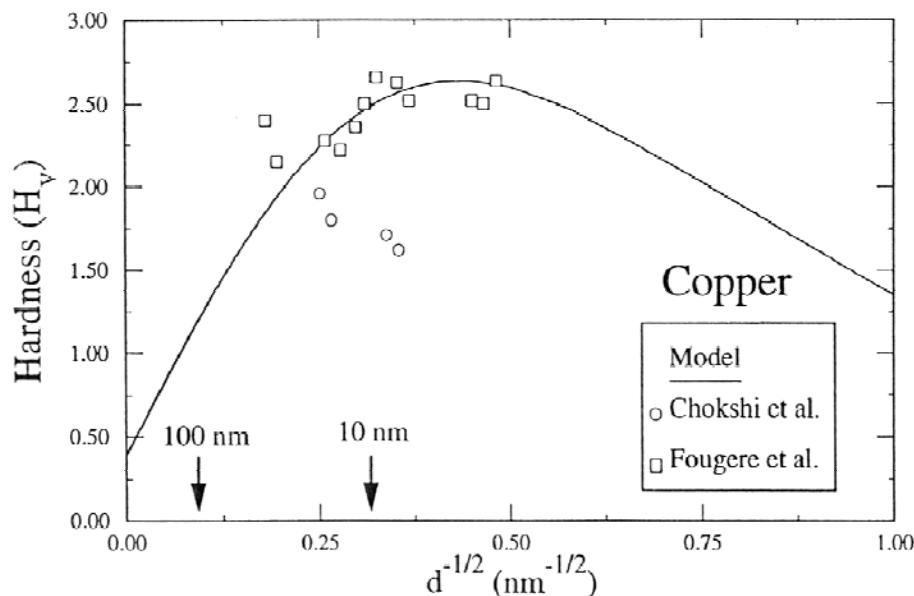
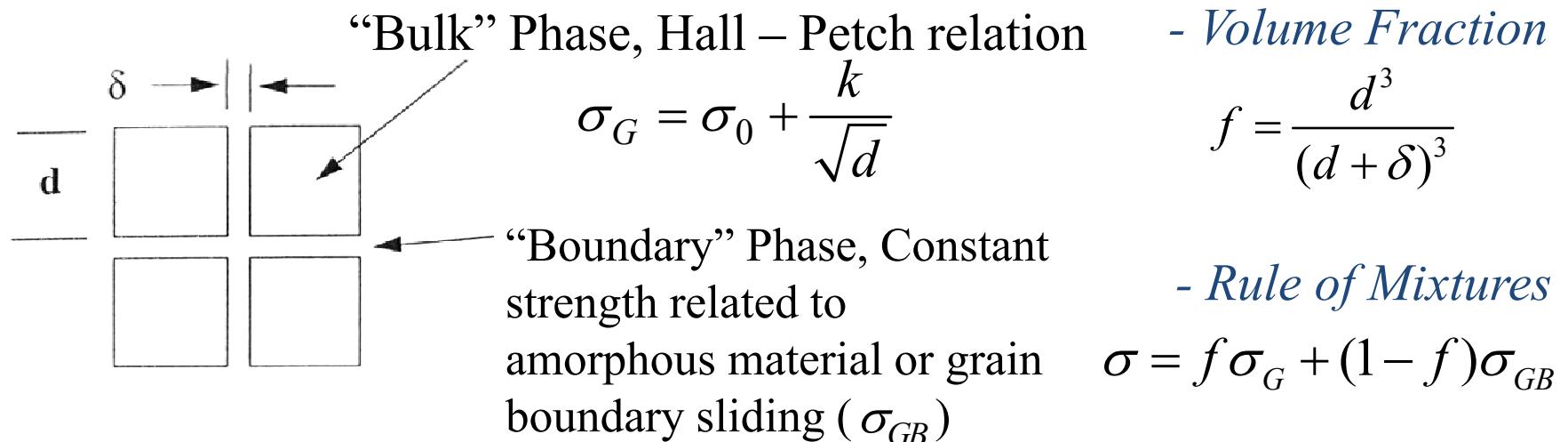


~12 nm Ni nanopolycrystals



## ■ Initial Simple-minded Models

- *Continuum Two-Phase Model*



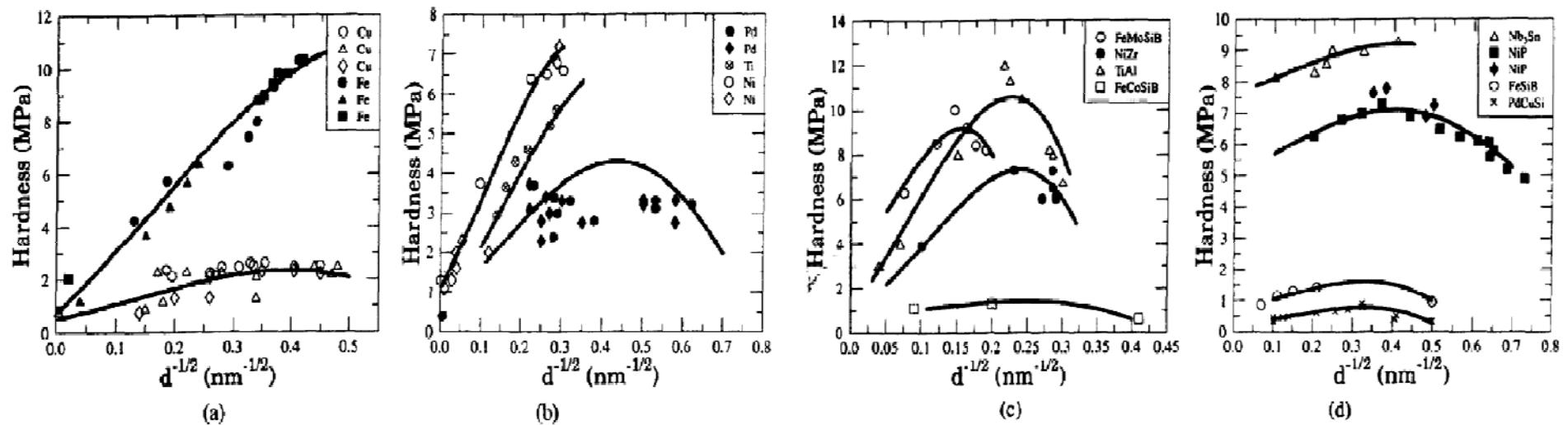
- Continuum Model predicts behavior of NanoCrystalline Materials
- Continuum Model can sort out conflicting Materials Science data
- Continuum elasticity Model has also been developed, which shows the importance of gradients in elasticity of nanophase materials

- *Improved Hall-Petch Relation*

$$H = H_G(1-f) + H_{GB}f \Rightarrow H = \left[ (d-\delta)^3/d^3 \right] H_G + \left[ d^3 - (d-\delta)^3/d^3 \right] H_{GB}$$

$$H_G = H_{0G} + k_G d^{-1/2}, \quad H_{GB} = H_{0GB} + k_{GB} d^{-1/2}, \quad k_{GB} = k_G \left( \frac{\ln(\vartheta d/r_0)}{\ln(\vartheta d_c/r_0)} \right)$$

$$\therefore H = H_{0G} + k_G \left( \frac{(d-\delta)^3}{d^3} + \frac{d^3 - (d-\delta)^3}{d^3} \frac{\ln(\vartheta d/r_0)}{\ln(\vartheta d_c/r_0)} \right) d^{-1/2}$$



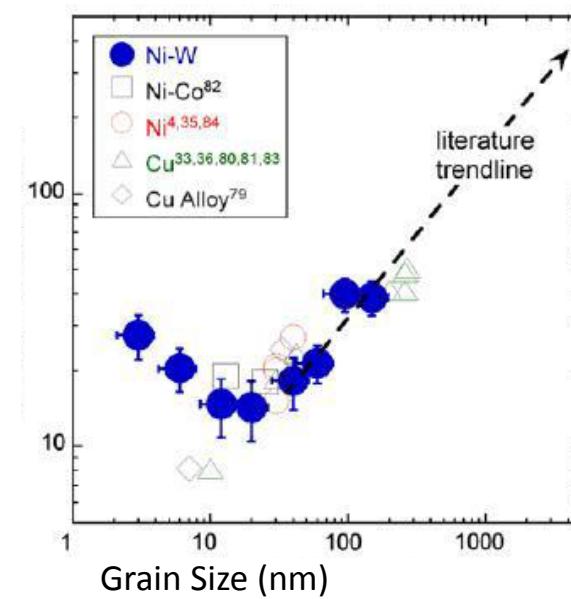
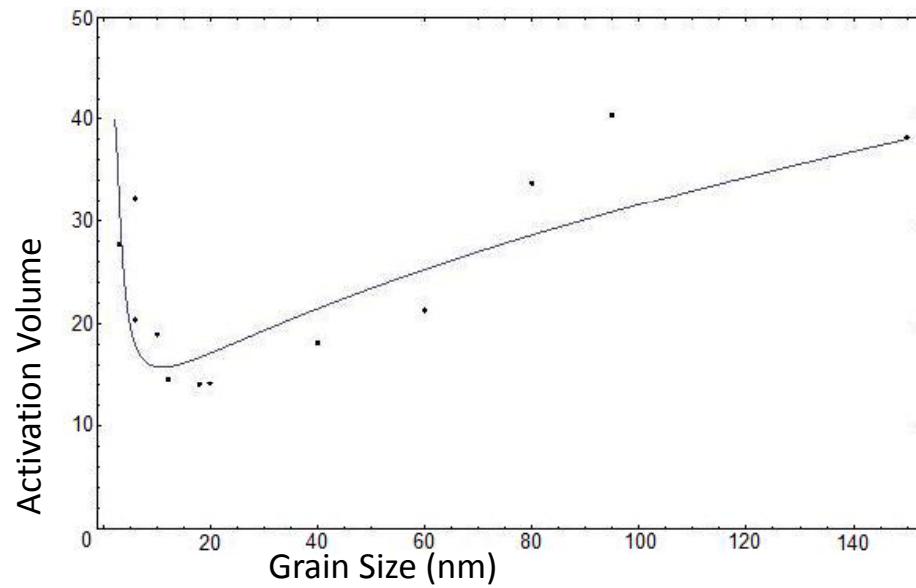
## ■ Activation Volume ( $v$ )

- $v = \sqrt{3} kT \frac{\partial \ln \dot{\varepsilon}}{\partial \sigma}$

- Rule of Mixtures**

$$\frac{1}{v} = f \frac{1}{v_g} + (1-f) \frac{1}{v_{gb}}$$

$$f = (d - \delta)^3 / d^3 \quad ; \quad \left(1/v_g\right) = \left(1/v_g^0\right) + k_g d^{-1/2}$$



$$v_g^0 = 1000 b^3, \quad v_{gb} = 30 b^3, \quad \delta = 2 \text{ nm}, \quad k_g = 0.3 \sqrt{\text{nm}} / b^3$$

## ■ Pressure – Sensitivity Parameter ( $\alpha$ )

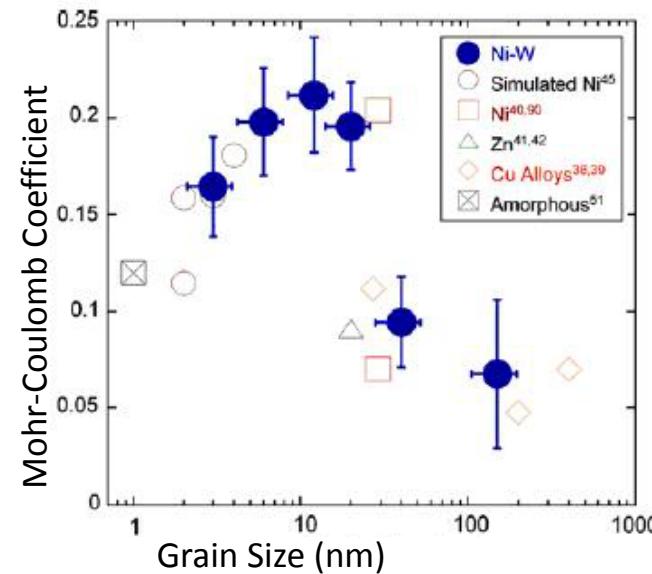
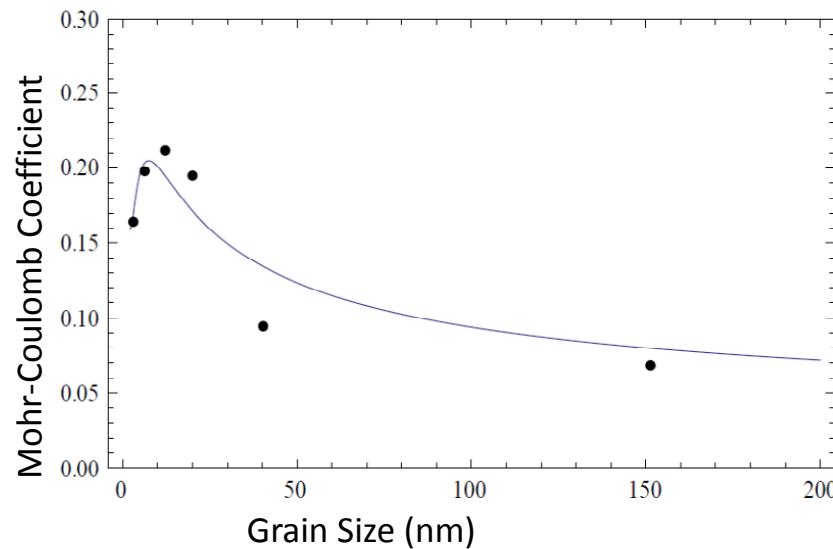
- $\sqrt{J} + \alpha p - \kappa = 0$

Mohr-Coulomb Yield Condition used for the prediction of shear band Angle in Fe-10%Cu Nanopolycrystals

- ***Rule of Mixtures***

$$\alpha = f\alpha_g + (1-f)\alpha_{gb}$$

$$\alpha = \left[ (d - \delta)^3 / d^3 \right] \left( \alpha_g^0 + k_g d^{-1/2} \right) + \left\{ 1 - \left[ (d - \delta)^3 / d^3 \right] \right\} \alpha_{gb}$$



$$\alpha_g^0 = 0.02, \quad \alpha_{gb} = 0.16, \quad \delta = 2 \text{ nm}, \quad k_g = 0.7 \sqrt{\text{nm}}$$

# I. NANODIFFUSION

## [Gradient Diffusion at the Nanoscale]

### ■ Double Diffusivity / Diffusion in Nanopolycrystals

$$\frac{\partial \rho_\alpha}{\partial t} + \operatorname{div} \mathbf{j}_\alpha = c_\alpha \quad \operatorname{div} \mathbf{T}_\alpha = \mathbf{f}_\alpha$$

$$\{\mathbf{T}_\alpha, \mathbf{f}_\alpha, c_\alpha\} \longrightarrow \{\rho_\alpha, \mathbf{j}_\alpha, \dots\}; \quad \alpha = 1, 2$$

- *Simplest Model*

$$\mathbf{T}_\alpha = -\pi_\alpha \rho_\alpha \mathbf{1} \quad ; \quad \mathbf{f}_\alpha = \alpha_\alpha \mathbf{j}_\alpha \quad ; \quad c_\alpha = (-1)^\alpha [\kappa_1 \rho_1 - \kappa_2 \rho_2]$$

$$\frac{\partial \rho_1}{\partial t} = D_1 \nabla^2 \rho_1 - (\kappa_1 \rho_1 - \kappa_2 \rho_2) \quad , \quad \frac{\partial \rho_2}{\partial t} = D_2 \nabla^2 \rho_2 + (\kappa_1 \rho_1 - \kappa_2 \rho_2)$$

- *Solution*

$$\rho_1 = e^{-\kappa_1 t} h_1(x, D_1 t) + \frac{\sqrt{\kappa_2}}{D_1 - D_2} e^{\lambda t} \int_{D_2 t}^{D_1 t} e^{-\mu \xi} [A_1 h_1(x, \xi) + A_2 h_2(x, \xi)] d\xi$$

$$\dot{h}_\alpha = \nabla^2 h_\alpha \quad ; \quad A_1 = \sqrt{\kappa_1} \left( \frac{\xi - D_2 t}{D_1 t - \xi} \right)^{1/2} I_1(\eta) \quad ; \quad A_2 = \sqrt{\kappa_2} I_2(\eta)$$

$$\lambda = \frac{\kappa_1 D_2 - \kappa_2 D_1}{D_1 - D_2} \quad , \quad \mu = \frac{\kappa_1 - \kappa_2}{D_1 - D_2} \quad , \quad \eta = \frac{2\sqrt{\kappa_1 \kappa_2}}{D_1 - D_2} [(D_1 t - \xi)(\xi - D_2 t)]^{1/2}$$

- ***Uncoupling / Higher-order Diffusion Equation***

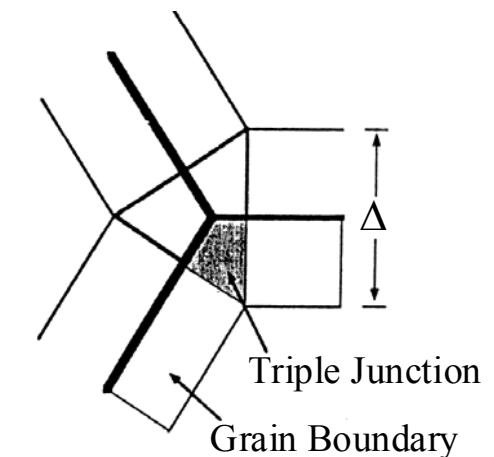
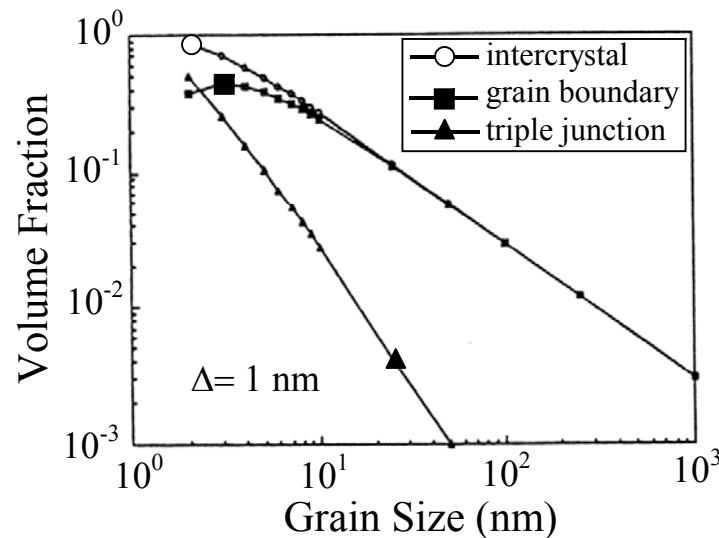
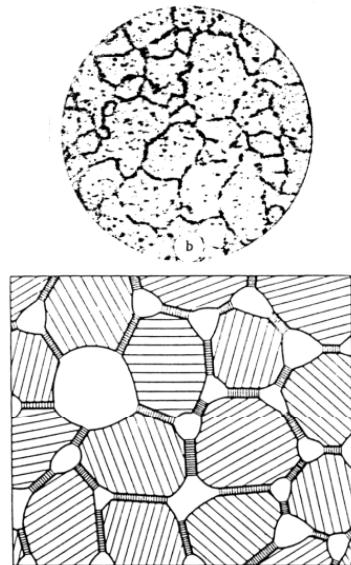
$$\frac{\partial \rho}{\partial t} + \tau \frac{\partial^2 \rho}{\partial t^2} = D \nabla^2 \rho + \bar{D} \frac{\partial}{\partial t} \nabla^2 \rho - E \nabla^4 \rho$$

$$\tau = (\kappa_1 + \kappa_2)^{-1}, \quad D = \tau(\kappa_1 D_2 + \kappa_2 D_1), \quad \bar{D} = \tau(D_1 + D_2), \quad E = \tau D_1 D_2$$

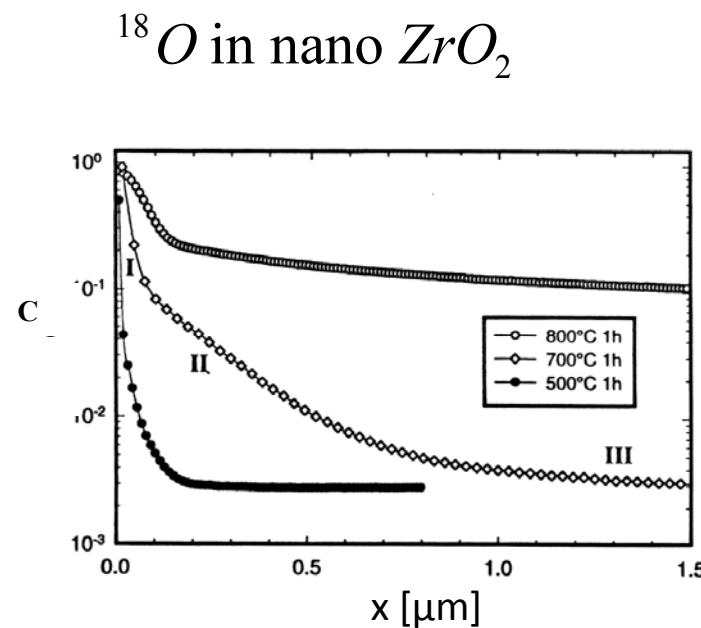
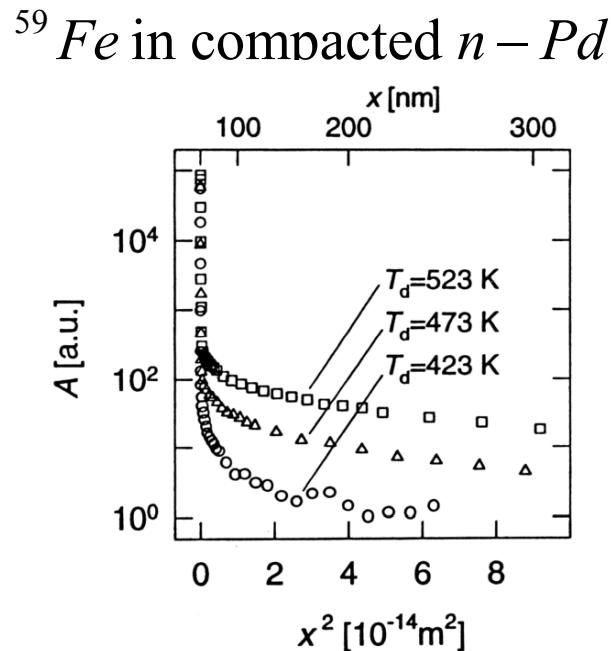
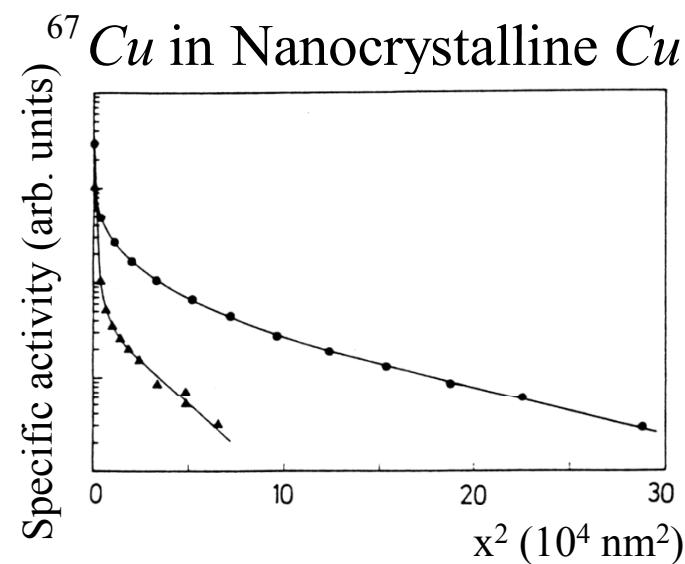
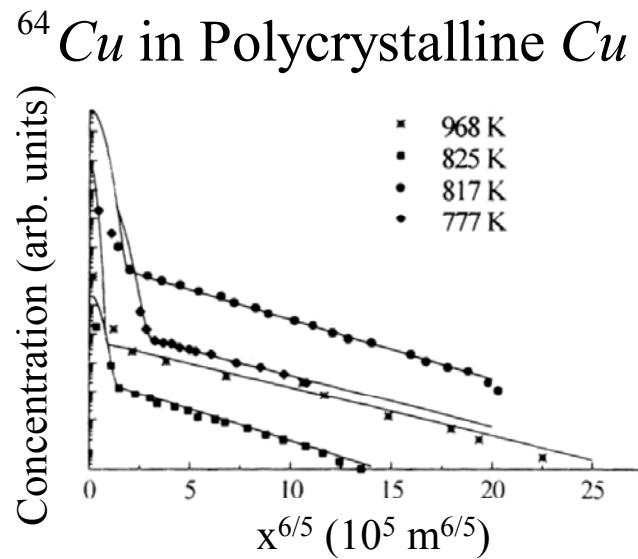
$$t \rightarrow \infty \Rightarrow \frac{\partial \rho}{\partial t} = D \nabla^2 \rho \quad ; \quad D = D_{eff} = \frac{\kappa_2}{\kappa_1 + \kappa_2} D_1 + \frac{\kappa_1}{\kappa_1 + \kappa_2} D_2 \\ = f D_1 + (1-f) D_2$$

- ***Observations / Experiments***

- *Grain boundary space*

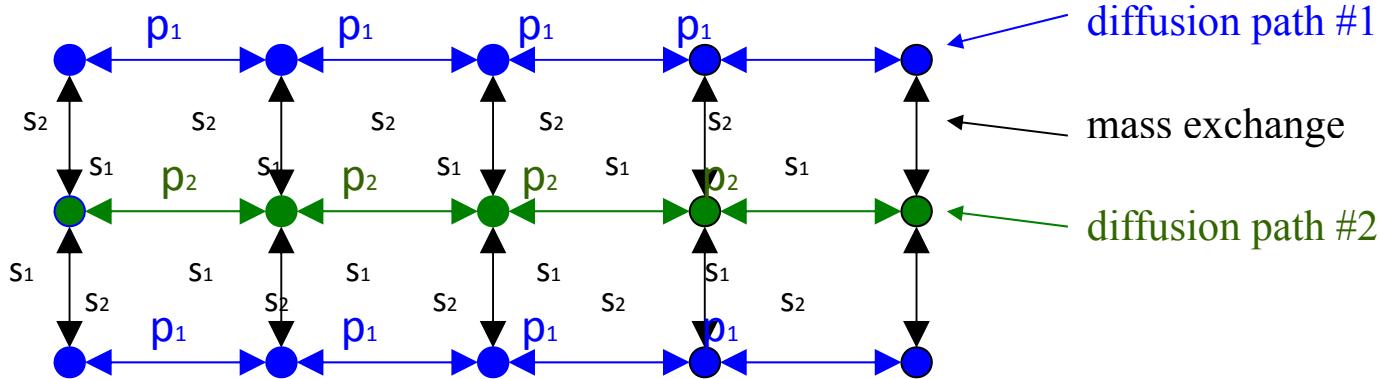


- *Diffusion Penetration Profiles*



## ■ Random Walk Model

- *Random Walk on Graphs*



Graph: Two dimensional infinite grid

- Probabilities for jumps:

$p_1$  - diffusion path #1  
 $p_2$  - diffusion path #2  
 $r_i$  - remain in position  
 $s_2$  - exchange #2 to #1  
 $s_1$  - exchange #1 to #2

$$\left. \begin{array}{l} 2p_1 + 2s_1 + r_1 = 1 \\ 2p_2 + 2s_2 + r_2 = 1 \end{array} \right\}$$

- Assumptions:
  - Free particle ( $p_i = q_i$ );
  - Volume of fraction of paths #1 and #2 the same

- ***Discrete Version***

$$\left. \begin{array}{l} \#1: f(x,y,t+1) = p_1 f(x-1,y,t) + p_1 f(x+1,y,t) + s_2 f(x,y-1,t) + s_2 f(x,y+1,t) + r_1 f(x,y,t) \\ \#2: f(x,y,t+1) = p_2 f(x-1,y,t) + p_2 f(x+1,y,t) + s_1 f(x,y-1,t) + s_1 f(x,y+1,t) + r_2 f(x,y,t) \end{array} \right\}$$

- ***Continuous Version***

$$\frac{\partial \rho_1}{\partial t} = D_{11} \partial_{xx} \rho_1 + D_{12} \partial_{yy} \rho_2 - (\kappa_1 \rho_1 - \kappa_2 \rho_2), \quad \frac{\partial \rho_2}{\partial t} = D_{21} \partial_{yy} \rho_1 + D_{22} \partial_{xx} \rho_2 + (\kappa_1 \rho_1 - \kappa_2 \rho_2)$$

$$\left. \begin{array}{l} D_{11} = \frac{p_1}{\lambda_1}, \quad D_{12} = \frac{s_2}{\lambda_2}, \quad D_{21} = \frac{s_1}{\lambda_2}, \quad D_{22} = \frac{p_2}{\lambda_1} \\ \kappa_1 = \frac{2s_1}{\Delta t}, \quad \kappa_2 = \frac{2s_2}{\Delta t}, \quad \lim_{\substack{\Delta x \rightarrow 0 \\ \Delta t \rightarrow 0}} \frac{\Delta t}{(\Delta x)^2} = \lambda_1, \quad \lim_{\substack{\Delta y \rightarrow 0 \\ \Delta t \rightarrow 0}} \frac{\Delta t}{(\Delta y)^2} = \lambda_2 \end{array} \right\} \Rightarrow$$

$$\begin{vmatrix} \kappa_1 & \kappa_2 \\ D_{21} & D_{12} \end{vmatrix} = 0 \Rightarrow \kappa_1 D_{12} - \kappa_2 D_{21} = 0$$

- When mass exchange much slower than diffusion i.e.  $\lambda_2 \gg \lambda_1 \rightarrow D_{12} = D_{21} = 0$  i.e. cross effects negligible

- ***Special Case***

- $\lambda_2 \gg \lambda_1$ ;  $s_1 = p_1, s_2 = p_2$
- Discrete equations and continuous version in a similar way

$$\frac{\partial \rho_1}{\partial t} = D_1 \partial_{xx} \rho_1 - (\kappa_1 \rho_1 - \kappa_2 \rho_2) \quad , \quad \frac{\partial \rho_2}{\partial t} = D_2 \partial_{xx} \rho_2 + (\kappa_1 \rho_1 - \kappa_2 \rho_2)$$

- Extra condition 
$$\begin{vmatrix} D_1 & D_2 \\ \kappa_1 & \kappa_2 \end{vmatrix} = 0 \Rightarrow \kappa_2 D_1 - \kappa_1 D_2 = 0$$

- Diffusion of  $\text{Co}^0$  in polycrystal  $\gamma\text{-Fe}$

$$D_1 \approx 4.34 \times 10^{-9}, D_2 \approx 1.36 \times 10^{-11}, \kappa_1 \approx 4 \times 10^{-4}, \kappa_2 \approx 4 \times 10^{-7}$$

$$\Rightarrow \kappa_2 D_1 - \kappa_1 D_2 \approx 10^{-15}$$

- Diffusion of  $\text{Ca}^{2+}$  in  $\text{MgO}$  single crystal

$$D_1 \approx 7.64 \times 10^{-17}, D_2 \approx 6.65 \times 10^{-20}, \kappa_1 \approx 5 \times 10^{-3}, \kappa_2 \approx 1.5 \times 10^{-6}$$

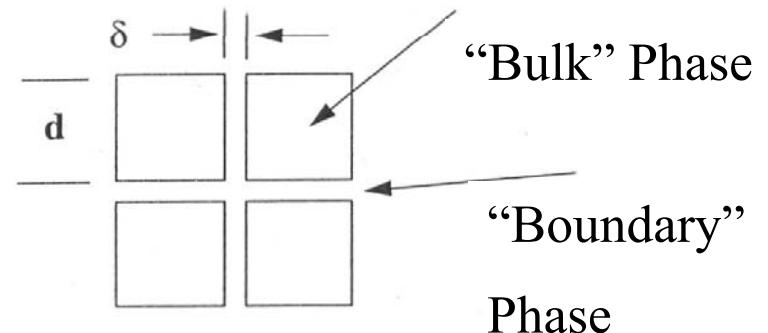
$$\Rightarrow \kappa_2 D_1 - \kappa_1 D_2 \approx 10^{-23}$$

## II. NANOELASTICITY

### [Gradient Elasticity at the Nanoscale]

#### ■ Gradela: Gradient Elasticity for Nanopolycrystals

- “*Bulk*” phase and “*boundary*” phase occupy the same material point and interact via an internal body force



- *Equilibrium*

$$\operatorname{div} \boldsymbol{\sigma}_1 = \mathbf{f}, \quad \operatorname{div} \boldsymbol{\sigma}_2 = -\mathbf{f} \quad \dots \dots \text{for each phase}$$

$$\operatorname{div} \boldsymbol{\sigma} = 0, \quad \boldsymbol{\sigma} = \boldsymbol{\sigma}_1 + \boldsymbol{\sigma}_2 \quad \dots \dots \text{total}$$

- *Elasticity for each phase*

Assume that each phase obeys Hooke's Law and that the interaction force is proportional to the difference of the individual displacements

$$\boldsymbol{\sigma}_k = \mathbf{L}_k \mathbf{u}_k, \quad k = 1, 2; \quad \mathbf{f} = \alpha(\mathbf{u}_1 - \mathbf{u}_2)$$

$$\mathbf{L}_k = \lambda_k \mathbf{G} + \mu_k \hat{\nabla}; \quad \mathbf{G} = \mathbf{I} \operatorname{div} ; \quad \hat{\nabla} = \nabla + \nabla^T$$

*Uncoupling*  $\Rightarrow$

$$\mu \nabla^2 \mathbf{u} + (\lambda + \mu) \text{grad} \text{div} \mathbf{u} - c \nabla^2 [\mu \nabla^2 \mathbf{u} + (\lambda + \mu) \text{grad} \text{div} \mathbf{u}] = \mathbf{0}$$

- **Gradela**

*The above implies the following gradient-elasticity relation*

$$\boldsymbol{\sigma} = \lambda(\text{tr} \boldsymbol{\varepsilon}) \mathbf{I} + 2\mu \boldsymbol{\varepsilon} - c \nabla^2 [\lambda(\text{tr} \boldsymbol{\varepsilon}) \mathbf{I} + 2\mu \boldsymbol{\varepsilon}]$$

*i.e.*

*elasticity of nanopolycrystals depends on higher – order gradients in strain*

- **Ru-Aifantis Theorem**

$$u - c \nabla^2 u = u_0$$

$u$  ... *Gradela Solution*

$u_0$  ... *Classical Elasticity Solution*

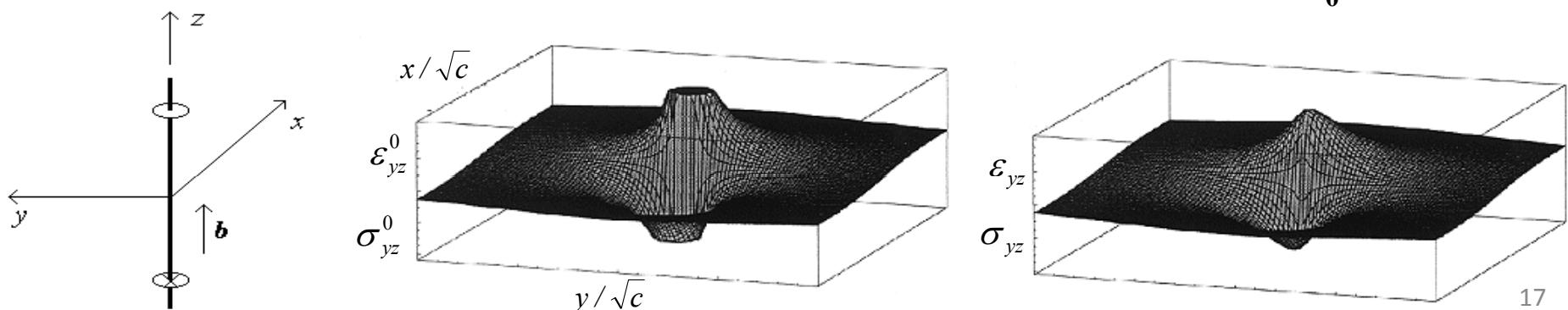
## ■ Gradela Dislocation Nanomechanics

- **Gradela:**  $(1 - c\nabla^2) \begin{bmatrix} \sigma_{ij} \\ \varepsilon_{ij} \end{bmatrix} = \begin{bmatrix} \sigma_{ij}^0 \\ \varepsilon_{ij}^0 \end{bmatrix}$
- **Screw Dislocation :**  $\left\{ \begin{array}{l} \sigma_{xz} = \frac{\mu b_z}{4\pi} \left[ -\frac{y}{r^2} + \frac{y}{r\sqrt{c}} K_1(r/\sqrt{c}) \right]; \quad \sigma_{yz} = \dots \\ \varepsilon_{xz} = \frac{b_z}{4\pi} \left[ -\frac{y}{r^2} + \frac{y}{r\sqrt{c}} K_1(r/\sqrt{c}) \right]; \quad \varepsilon_{yz} = \dots \end{array} \right.$   
- Stress / Strain :

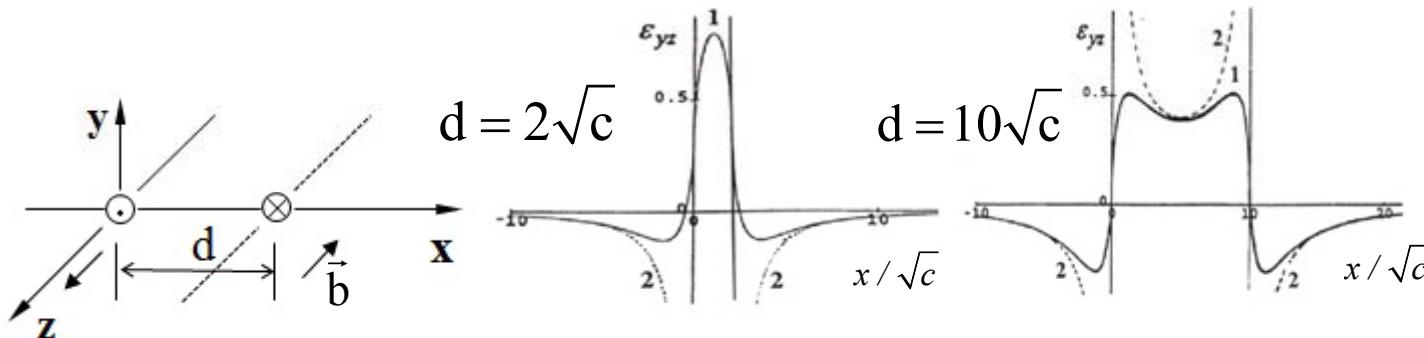
$$\therefore \mathbf{r} \rightarrow \mathbf{0} \Rightarrow K_1(r/\sqrt{c}) \rightarrow \frac{\sqrt{c}}{r} \Rightarrow (\sigma_{xz}, \varepsilon_{yz}) \rightarrow \mathbf{0}$$

- *Self-energy* :  $W_s = \frac{\mu b_z^2}{4\pi} \left\{ \gamma^E + \ln \frac{R}{2\sqrt{c}} \right\} \dots \quad \gamma^E = 0.577; \text{ Euler constant}$

$\therefore \mathbf{r} \rightarrow \mathbf{0} \Rightarrow \text{no need for ad hoc dislocation core } \mathbf{r}_0$

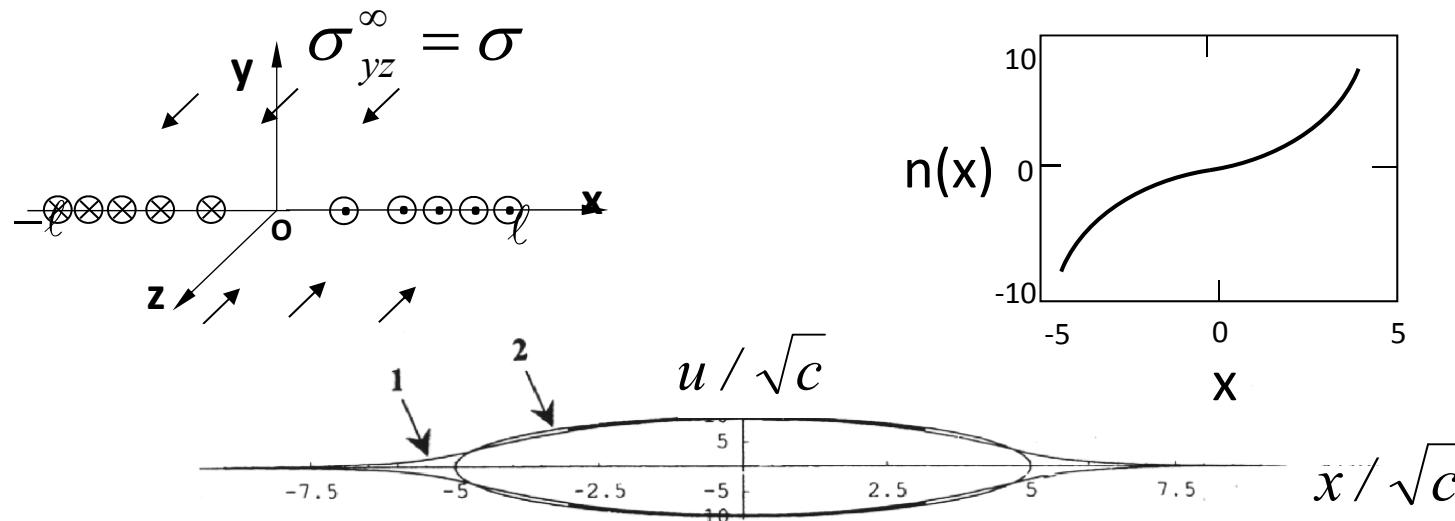


- ***Dislocation Dipoles [insight to nucleation / annihilation]***



∴  $d \approx 10\sqrt{c}$ .. characteristic distance of “strong” interaction

- ***Mode III Crack [continuous distribution of dislocations  $n(x)$ ]***

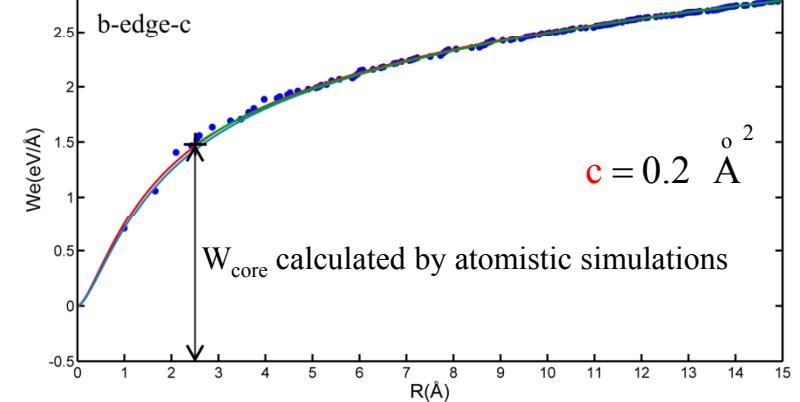
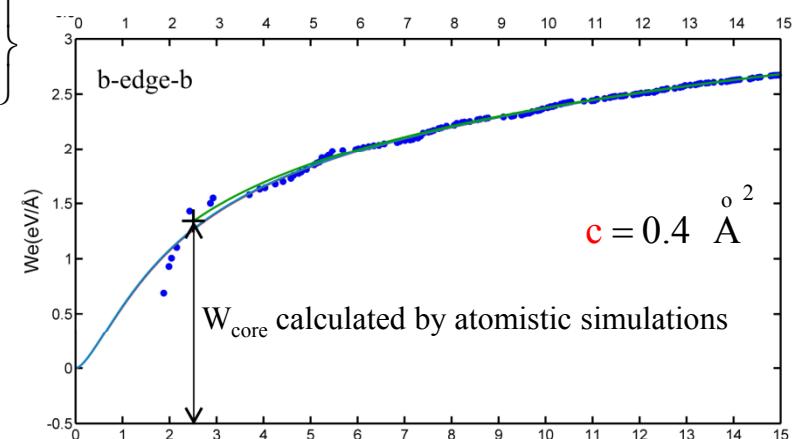
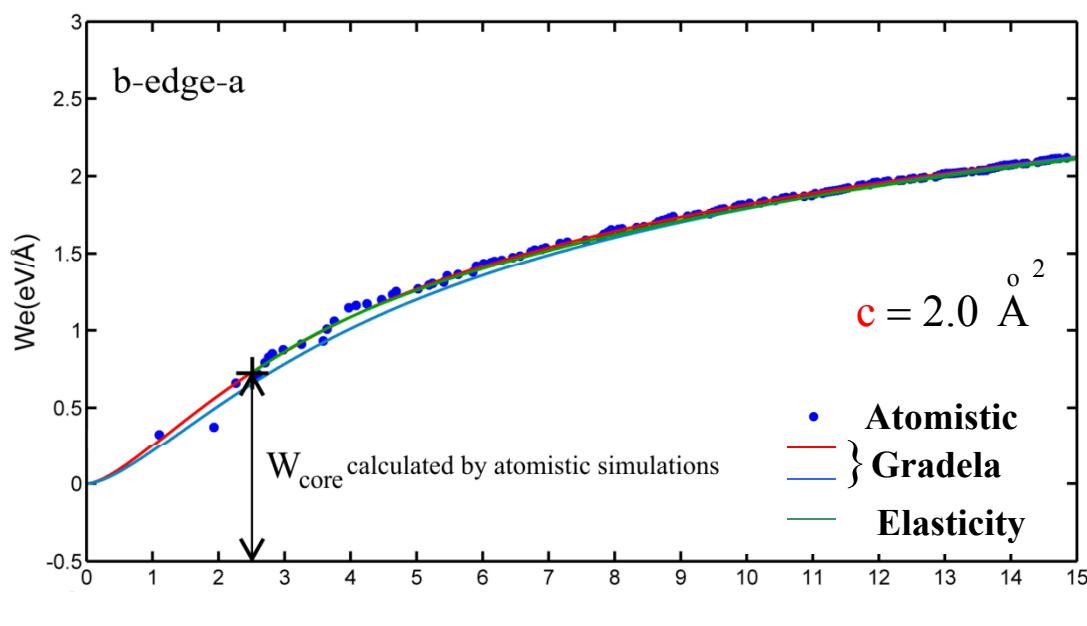


∴ Barenblatt’s “smooth closure” condition

- **Comparison with MD Simulations (Stilliger – Weber Potential)**

$$W = \frac{b^2}{4\pi(1-\nu)} \left\{ \ln \frac{R}{2\sqrt{c}} + \gamma + 2K_0\left(\frac{R}{\sqrt{c}}\right) + 2\frac{\sqrt{c}}{R} K_1\left(\frac{R}{\sqrt{c}}\right) - \frac{2c}{R^2} \right\}$$

$$R \rightarrow \infty \Rightarrow W = \frac{b^2}{4\pi(1-\nu)} \left\{ \ln \frac{R}{2\sqrt{c}} + \gamma + \frac{1}{2} \right\}$$



$$\sqrt{c} = 0.2 - 2.2 \text{ } \overset{\circ}{\text{A}}$$

**Invariant Relations:**  $\frac{W_{core}\sqrt{c}}{r_0} = 0.33 \pm 0.008 \frac{\text{eV}}{\overset{\circ}{\text{A}}}; \quad \frac{W^g(b)\sqrt{c}}{b} = 0.3 \pm 0.008 \frac{\text{eV}}{\overset{\circ}{\text{A}}}$

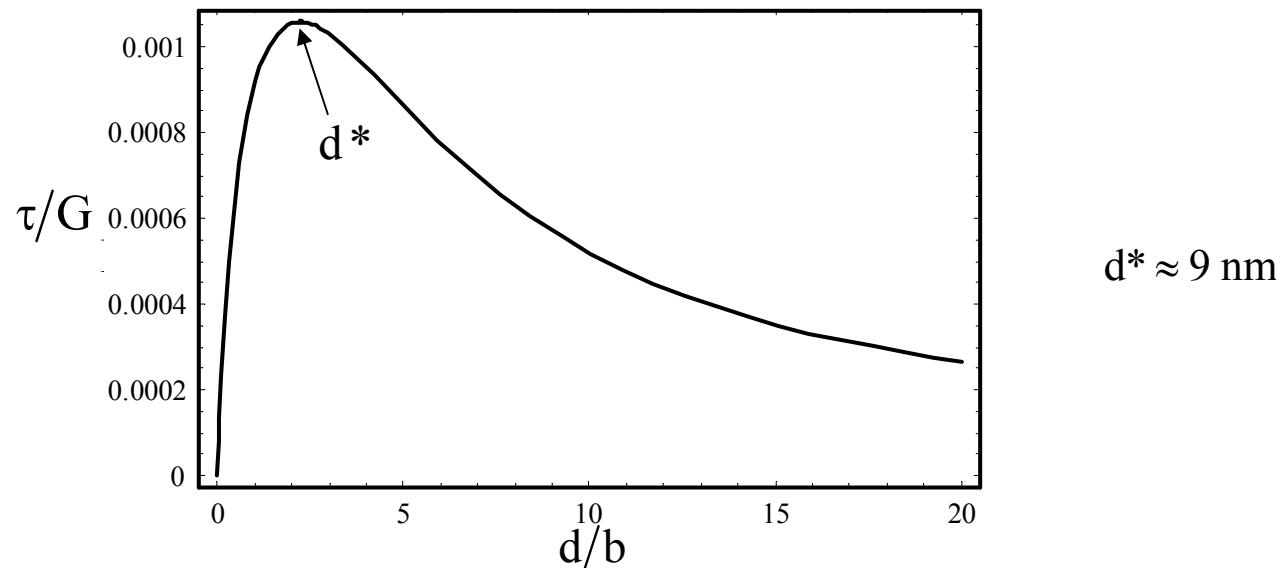
- ***Image Force – Inverse Hall Petch Behavior***

- *Self-energy:*  $W = \frac{Gb^2}{2\pi} \left[ \ln \frac{R}{2\sqrt{c}} + \gamma^E + K_0 \left( \frac{R}{\sqrt{c}} \right) \right]$

- *Image Stress:*  $\tau = \frac{Gb}{2\pi} \left[ \frac{1}{d} - \frac{1}{2\sqrt{c}} K_1 \left( \frac{d}{2\sqrt{c}} \right) \right]$

derived by differentiation and evaluation at  $R = d/2$  ( $d$  ... grain diameter)

- stress to move a dislocation situated at the center of a grain of diameter  $d$



i.e.  $d^*$  critical grain size for inverse Hall-Petch behavior

## ■ Gradela Crack Nanomechanics (Mode III)

- *Gradela: Mode III Cracking*

- **Gradela:**  $(1 - c\Delta)\sigma_{ij} = \sigma_{ij}^0 \quad \& \quad (1 - c\Delta)\varepsilon_{ij} = \varepsilon_{ij}^0 \quad ; \quad \sigma^0 = \lambda \operatorname{tr} \varepsilon^0 \mathbf{1} + 2\mu \varepsilon^0$

Target: Non-Singular Stresses/Strain Estimation at the crack tip

- *Boundary Conditions*

Far field coincidence of stresses:  $\lim_{r \rightarrow \infty} \sigma_{ij} = \sigma_{ij}^0$

Vanishing of stresses at the origin:  $\lim_{r \rightarrow 0} \sigma_{ij} = 0$

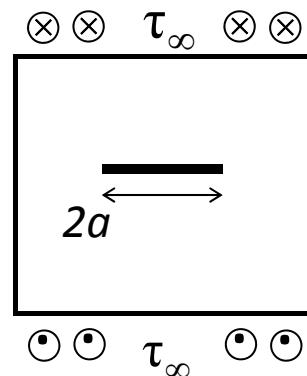
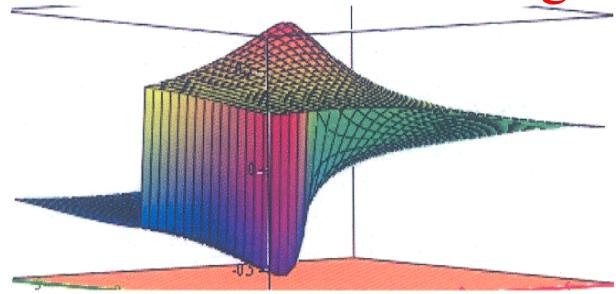
Zero tractions on crack surfaces:  $\sigma_{zy}(x, 0^\pm) = 0 \quad ; \quad |x| \leq a$

- Nonsingular stress distribution in Mode III**

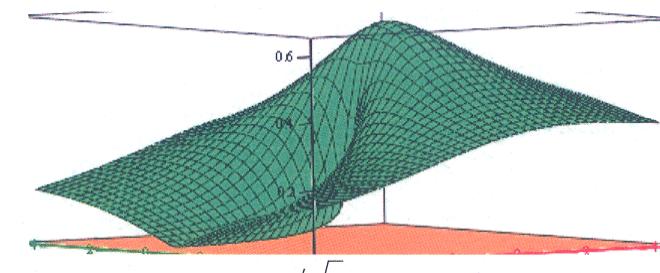
$$\sigma_{xz} = -\frac{K_{III}}{\sqrt{2\pi r}} \left[ \sin \frac{\theta}{2} \left( 1 - \exp \left[ -r/\sqrt{c} \right] \right) \right]$$

$$\sigma_{yz} = \frac{K_{III}}{\sqrt{2\pi r}} \left[ \cos \frac{\theta}{2} \left( 1 - \exp \left[ -r/\sqrt{c} \right] \right) \right]$$

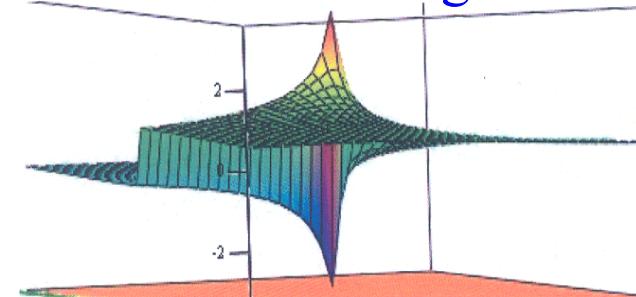
Gradient Stress **non-singular**



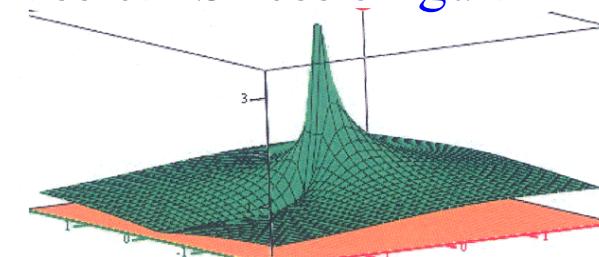
Gradient Stress **non-singular**



Classical Stress **singular**



Classical Stress **singular**

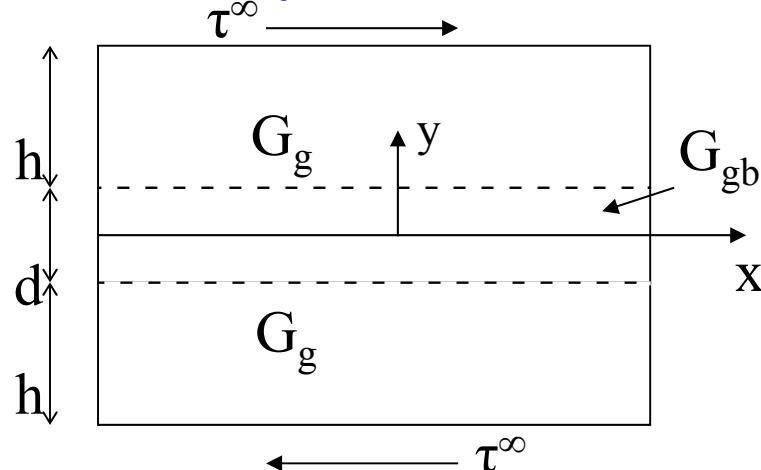


Note:  $\left( 1 - e^{-r/\sqrt{c}} \right) / \sqrt{r}$  max at  $r \approx 1.25\sqrt{c}$

$\therefore \sigma_{yz}^{\max} = \sigma_{xz}^{\max} \approx 0.254 \frac{K_{III}}{\sqrt[4]{c}} \approx \frac{K_{III}}{4\sqrt[4]{c}}$  (**Stress Fracture Criterion**)  $K_{III} = \tau_{\infty} \sqrt{\pi a}$

## ■ Effective Moduli of Nanopolycrystals

- *Idealized Unit Cell*



$$\tau = \kappa_i(\gamma) - c_i \nabla^2 \gamma = \tau^\infty$$

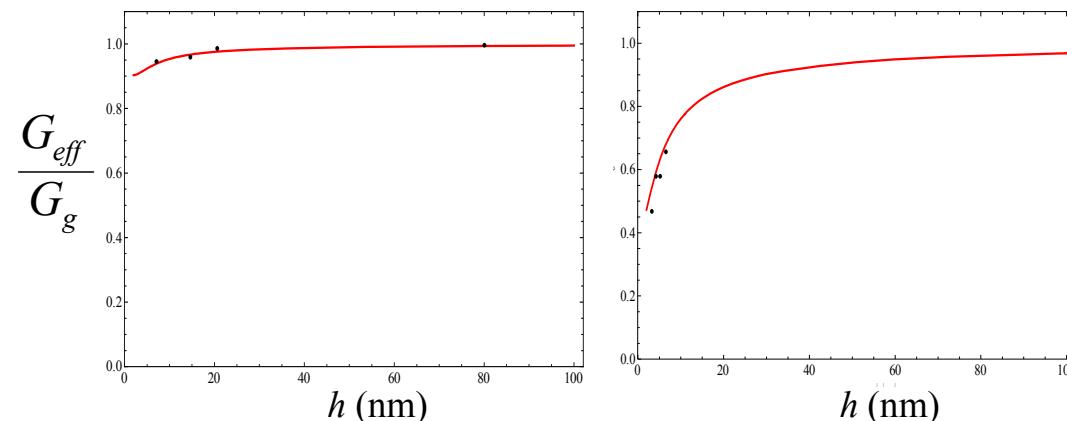
B.C.'s

$$\left\{ \begin{array}{l} \partial_y \gamma_{gb} = 0 \quad , \quad y=0 \\ \gamma_g = \gamma_{gb} \\ \partial_y \gamma_g = \partial_y \gamma_{gb} \end{array} \right\} , \quad |y| = d/2$$

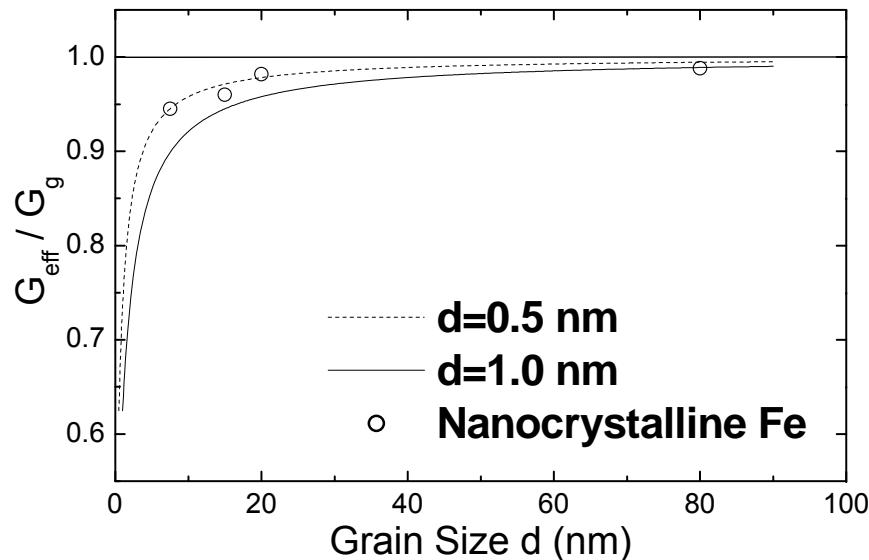
$$\gamma_g = \tau^\infty / G \quad , \quad |y| = h + d/2$$

- *Average Strain/Effective Modulus*

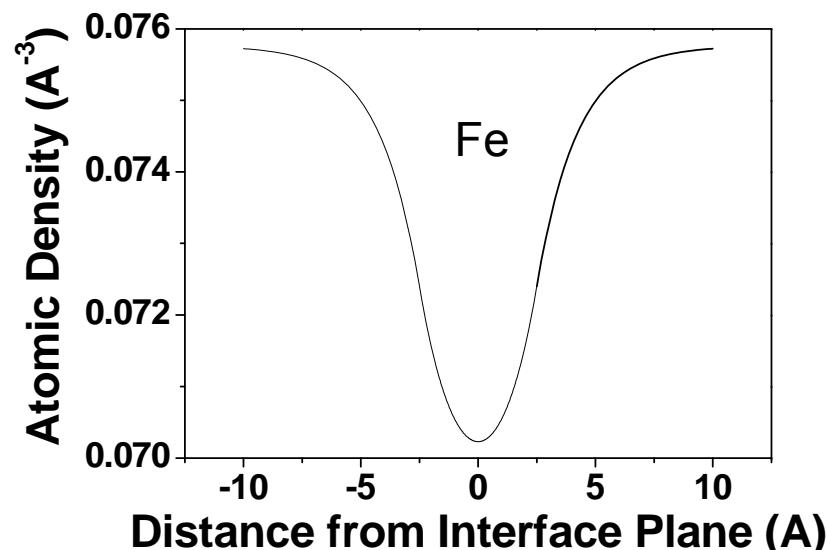
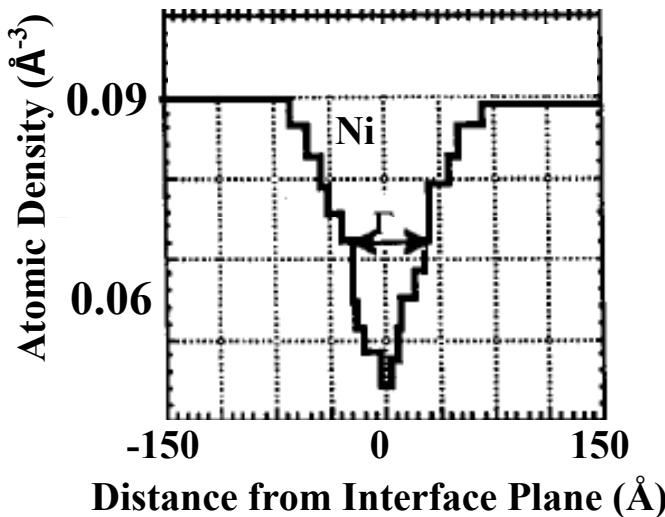
$$\bar{\gamma} = \frac{1}{(h+d/2)} \left( \int_0^{d/2} \gamma_{gb} dy + \int_0^{h+d/2} \gamma_g dy \right), \quad G_{eff} = \tau^\infty / \bar{\gamma}$$



- *Size Dependence / Experiments*



- *Observations*



## ■ Gradela Dynamics:Euler–Bernoulli Beam(EBB)

- *Standard Relations*

$$M = \int_A y\sigma dA$$

$$A = 2\pi R t \dots \text{area}$$

$R \dots \text{radius}$   
 $h \dots \text{thickness}$

$$I = \pi R^3 t \dots \text{moment of inertia}$$
$$c_e = \sqrt{E/\rho} \dots \text{elastic bar velocity}$$

- *Stress - strain relations - Internal Inertia*

$$\sigma = E(\varepsilon - l_s^2 \varepsilon_{,xx}) + \rho l_d^2 \ddot{\varepsilon}$$

$l_s^2 \dots \text{static internal length}$   
 $l_d^2 \dots \text{dynamic internal length}$

$$\Rightarrow M = -EI(u_{,xx} - l_s^2 u_{,xxxx}) - \rho I l_d^2 \ddot{u}_{,xx}$$

$$\therefore \rho A \ddot{u} = M_{,xx} = -EI(u_{,4x} - l_s^2 u_{,6x}) - \rho I l_d^2 \ddot{u}_{,4x}$$

- *Wave Solution*

$$u(x, t) = \hat{u} \exp [2k(x - ct)]$$

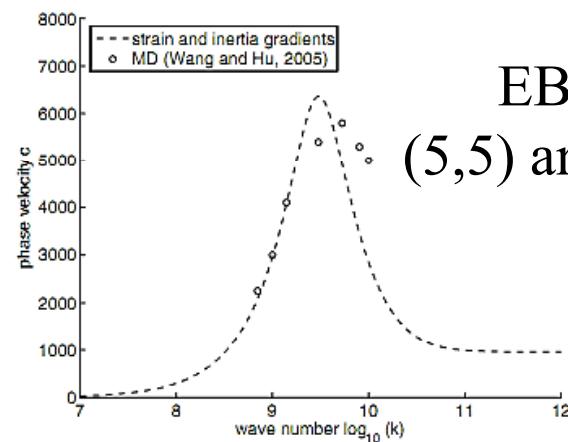
- *Comparison with MD*

$\hat{u}$  amplitude

$k$  wave number

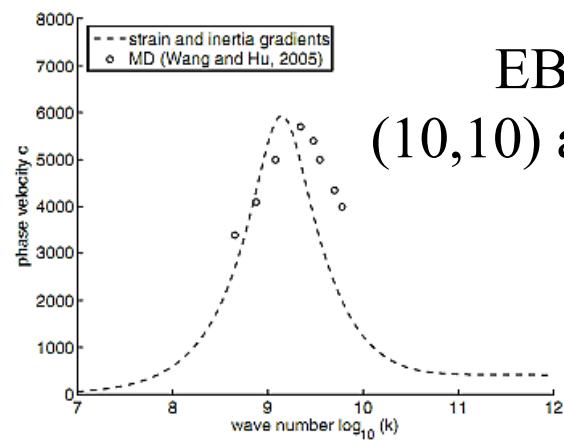
$c$  phase velocity

$$\frac{c}{c_e} = \frac{Ik^2}{A} \frac{1 + l_s^2 k^2}{1 + \frac{Ik^2}{A} l_d^2 k^2}$$



EBB theory

(5,5) armchair CNT



EBB theory

(10,10) armchair CNT

### III. NANOPLASTICITY [Gradient Plasticity at the Nanoscale]

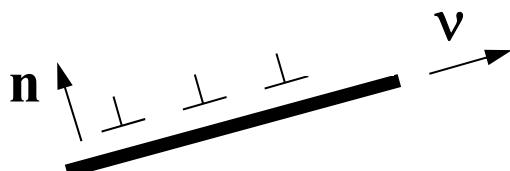
#### ■ Motivation from Dislocation Slip

- *Momentum Balance for Dislocated State*

$$\operatorname{div} \mathbf{T}^D = \hat{\mathbf{f}} ; \quad \mathbf{T}^D = \mathbf{S} - \mathbf{T}^L ; \quad \operatorname{div} \mathbf{S} = 0$$

$\mathbf{T}^D$ ...dislocation stress;  $\hat{\mathbf{f}}$ ...dislocation-lattice interaction force

- *Yield Condition:*  $f = \hat{\mathbf{f}} \cdot \mathbf{v} = 0$ ;  $\hat{\mathbf{f}} = (\hat{\alpha} + \hat{\beta} \mathbf{j} - \hat{\gamma} \boldsymbol{\tau}^L) \mathbf{v}$ ,  $\boldsymbol{\tau}^L = \mathbf{T}^L \cdot \mathbf{M}$



$$\mathbf{M} = (\mathbf{v} \otimes \mathbf{n})_s, \quad \mathbf{D}^p = \dot{\gamma}^p \mathbf{M}; \quad \mathbf{T}^D = t_m \mathbf{M} + t_n \mathbf{N}$$

$$\max \left\{ \operatorname{tr} \mathbf{T}^L \mathbf{D}^p \right\}; \quad \operatorname{tr} \mathbf{M} = 0, \quad \operatorname{tr} \mathbf{M}^2 = 1/2 \quad \Rightarrow \quad \mathbf{D}^p = \frac{\dot{\gamma}^p}{2\sqrt{J}} \mathbf{T}^{L'}; \quad J = \frac{1}{2} \operatorname{tr} (\mathbf{T}^{L'} \mathbf{T}^{L'})$$

$$\therefore \quad \tau = \sqrt{J} = \kappa(\gamma^p)$$

- **Inhomogeneous Back Stress:**  $\mathbf{T}^D = \boldsymbol{\alpha} + \mathbf{T}^{inh}$

-  $\boldsymbol{\alpha}$  = homogeneous back stress ... as before

$$\mathbf{T}^{inh} = \hat{\mathbf{g}}(\mathbf{n}, \mathbf{v}, \nabla \gamma^p)$$

$$\approx [\mathbf{n} \otimes \nabla \gamma^p + (\nabla \gamma^p) \otimes \mathbf{n}] + [\mathbf{v} \otimes \nabla \gamma^p + (\nabla \gamma^p) \otimes \mathbf{v}]$$

$$\operatorname{div} \mathbf{T}^{inh} \approx (\mathbf{n} + \mathbf{v}) \nabla^2 \gamma^p + (\operatorname{grad}^2 \gamma^p)(\mathbf{n} + \mathbf{v})$$

$$(\operatorname{div} \mathbf{T}^{inh}) \cdot \mathbf{v} \approx \nabla^2 \gamma^p + \gamma_{,ij}^p (v_i v_j + v_i n_j)$$

- Integrate over all possible orientations of  $(\mathbf{n}, \mathbf{v})$

$$(\operatorname{div} \mathbf{T}^{inh}) \cdot \mathbf{v} \rightarrow \nabla^2 \gamma^p$$

$$\therefore \tau = \kappa(\gamma^p) - c \nabla^2 \gamma^p$$

- **Same Procedure for Nanopolycrystals**

- Representative slip plane  $\rightarrow$  Representative planar GB

## ■ Motivation from Averaging

- *Self-Consistent Approximation*

- Simple Shear

$$\tau = \bar{\tau} - \beta \Delta \gamma$$

$$\bar{\tau} = \kappa(\bar{\gamma}), \beta = \alpha \mu \{1 - 2S_{1212}\} , \quad \Delta \gamma = \gamma - \bar{\gamma}$$

$$\bar{\gamma} = \frac{1}{V} \int_V \gamma(\mathbf{x} + \mathbf{r}) dV , \quad V = \frac{4}{3} \pi R^3 \Rightarrow$$

$$\gamma(\mathbf{x} + \mathbf{r}) = \gamma(\mathbf{x}) + \nabla \gamma \cdot \mathbf{r} + \frac{1}{2!} \nabla^{(2)} \gamma \cdot \mathbf{r} \otimes \mathbf{r} + \dots; \int_V \nabla^{2n+1} \gamma \cdot \mathbf{r}^{2n+1} dV = 0$$

$$\bar{\gamma} \approx \gamma + \frac{R^2}{10} \nabla^2 \gamma , \quad R = d/2$$

$$\tau = \kappa(\gamma) - \frac{R^2}{10} (\beta + h) \nabla^2 \gamma ; \quad \begin{cases} \beta = \alpha \mu \frac{7 - 5\nu}{15(1 - \nu)} \\ h = d\bar{\tau} / d\bar{\gamma} \end{cases}$$

$$\therefore c = \frac{R^2}{10} (\beta + h) \Rightarrow c = Cd^2$$

- *Various Models for  $\alpha$*

- Lin 1954

$$\alpha = 1/(1 - S_{1212})$$

- Kroner (1958) / Budiansky – Wu (1962)

$$\alpha = 1$$

- Berveiller – Zaoui 1979  
(Secant Model)

$$\alpha = \frac{1}{1 + (\mu/2H)}, H = \frac{\bar{\tau}}{\bar{\gamma}}$$

- Hill (1965) / Hutchinson (1970)  
(Tangent Model)

$$\alpha = \frac{h(7 - 5\nu')}{\{6\mu(4 - 5\nu') + 15h(1 - \nu')\}(1 - 2S_{1212})}$$

$$\nu' = \frac{\nu h + \mu(1 + \nu)}{h + 2\mu(1 + \nu)}; \quad h = \frac{d\bar{\tau}}{d\bar{\gamma}}$$

## ■ Motivation from Internal Variable Theory

- *Adiabatic Approximation (Defect Kinetics)*

$$\tau = \hat{\kappa}(\gamma, \alpha) \quad ; \quad \dot{\alpha} = D\partial_{xx}^2 \alpha + \hat{g}(\gamma, \alpha)$$

$$\begin{cases} \tau = \hat{\kappa}(\gamma) - \lambda \alpha \\ \dot{\alpha} = D\alpha_{xx} + \Lambda \gamma - M \alpha \end{cases} ; \quad \{\lambda, \Lambda, M\} = \text{constants}$$

$$\dot{\alpha}_q = -Dq^2 \alpha_q + \Lambda \gamma_q - M \alpha_q ; \quad \dot{\alpha}_q \approx 0 , \quad \frac{Dq^2}{M} \ll 1 \Rightarrow \alpha \approx \frac{\Lambda}{M} \gamma - \frac{\Lambda D}{M^2} \gamma_{xx}$$

$$\therefore \tau = \kappa(\gamma) - c \gamma_{xx} ; \quad \begin{cases} \kappa(\gamma) \equiv \hat{\kappa}(\gamma) - \frac{\lambda \Lambda}{M} \gamma \\ c \equiv \lambda \frac{\Lambda D}{M^2} \end{cases}$$

- **Note:**  $\tau = \kappa(\gamma) - \mu(\gamma) \alpha ; \quad \dot{\alpha} + D\alpha_{xx} = \lambda(\gamma) \alpha$

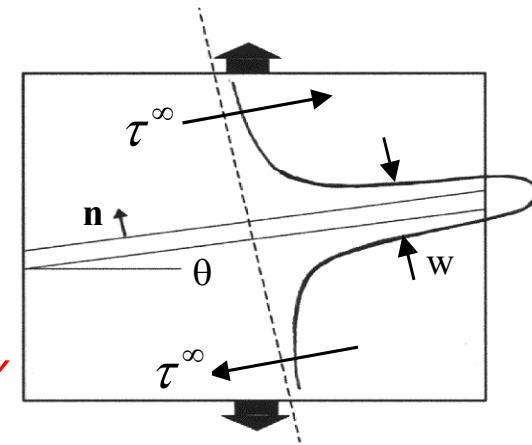
$$\therefore \tau = \kappa(\gamma) - c(\gamma) \gamma_{xx} - c^*(\gamma) \gamma_x^2$$

## ■ Implications to Localization of Plastic Flow [Shear Bands & Necks]

- *Constitutive Equation*

$$\mathbf{S}' = -p\mathbf{I} + 2\mu\mathbf{D} \quad ;$$

$$\mu = \frac{\tau}{\dot{\gamma}} \quad , \quad \begin{cases} \tau \equiv \sqrt{\frac{1}{2}\mathbf{S}' \cdot \mathbf{S}'} \\ \dot{\gamma} \equiv \sqrt{2\mathbf{D} \cdot \mathbf{D}} \end{cases} ; \quad \tau = \kappa(\gamma) - c\nabla^2\gamma$$

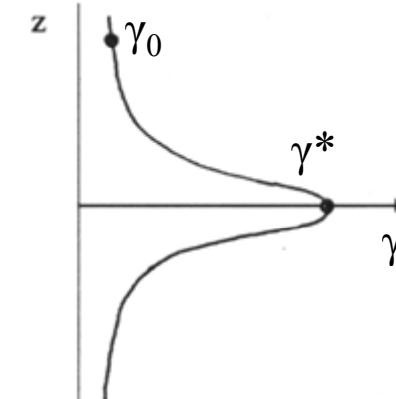
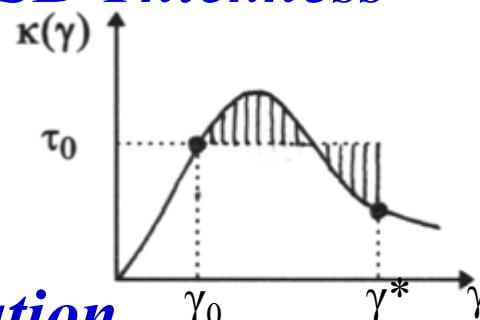


- *Linear Stability / SB Orientation*

$$\mathbf{v} = \mathbf{L}_\infty \mathbf{x} + \tilde{\mathbf{v}} e^{iqz + \omega t} ; \quad \omega > 0 \quad (\& \omega_{\max}) \rightarrow \theta_{cr} = \frac{\pi}{4} \quad \& \quad \begin{cases} h_{cr} = 0 \\ q_{cr} = 0 \end{cases}$$

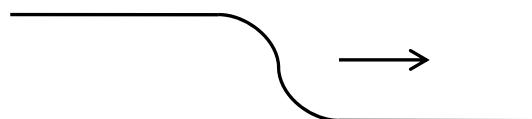
- *Nonlinear Solution / SB Thickness*

$$c\gamma_{zz} = \kappa(\gamma) - \tau_0$$



- *Necks/Front Propagation*

Same Procedure

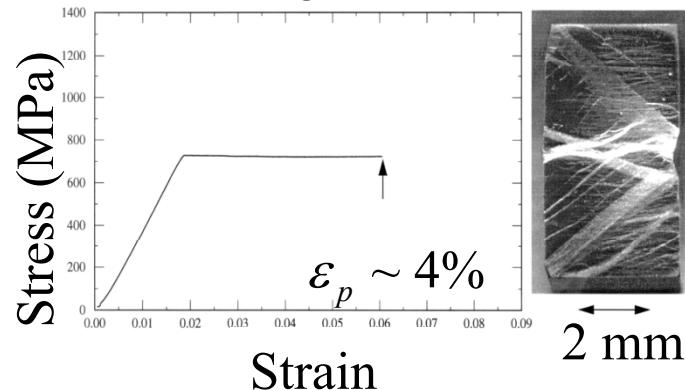


transitions

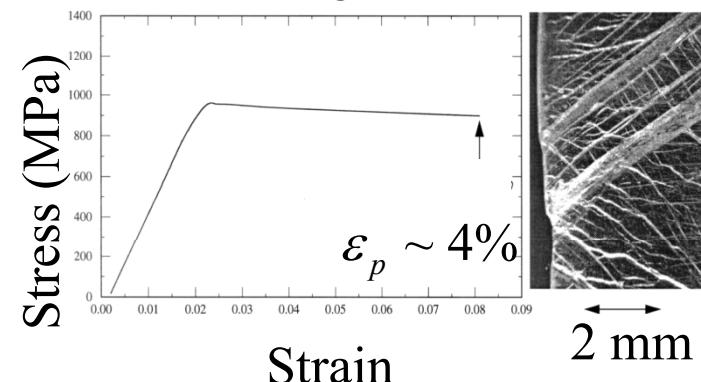
## ■ Multiple Shear Banding

- *Compression of Bulk Nanostructured Fe – 10% Cu Polycrystals*

$d \sim 1370 \text{ nm}$ ,  $\sigma_y \sim 750 \text{ MPa}$   
angle  $\sim 49^\circ$



$d \sim 540 \text{ nm}$ ,  $\sigma_y \sim 960 \text{ MPa}$   
angle  $\sim 49^\circ$



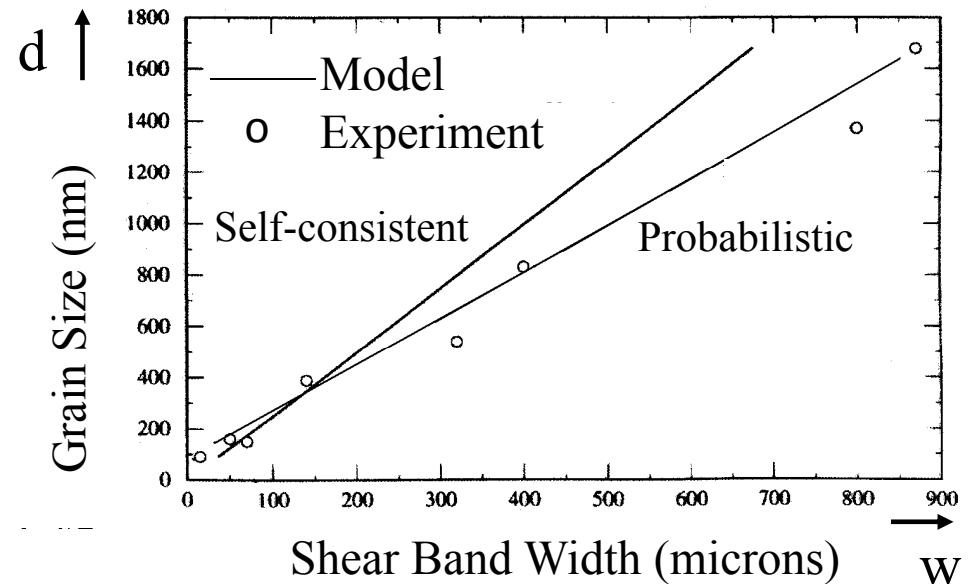
- *Shear band width analysis*

$$\tau = \kappa(\gamma) - c\nabla^2\gamma$$

$$w \sim \sqrt{c}; \quad c \sim d^2 (\beta + h)$$

$$\beta = \alpha G \frac{7 - 5\nu}{15(1 - \nu)}$$

$$c = -h \left( \frac{\partial^2 \Lambda(r)}{\partial r^2} \Big|_{r=0} \right)^{-1}, \quad w \sim \sqrt{c}, \quad c \sim$$



## ■ Front Propagation in a Disordered Field

- **1-D Gradient Model**

$$\sigma = \kappa(\varepsilon) - c \frac{\partial^2 \varepsilon}{\partial x^2}$$
$$\partial \sigma / \partial x = 0 \Rightarrow \sigma = \sigma_0$$
$$\therefore \sigma_0 = \kappa(\varepsilon) - c \frac{\partial^2 \varepsilon}{\partial x^2}$$

- **Front Propagation**

- Transition-type solution
- Fronts propagate only when  $\sigma_0 = \sigma_p$  (Maxwell stress)

- **Introduction of Disorder/Perturbations**

$$\varepsilon \rightarrow \varepsilon + \delta \varepsilon_1; \quad \sigma_0 \rightarrow \sigma_0 + \delta \sigma_1$$

Fluctuating strength:  $\kappa(\varepsilon) \rightarrow \kappa(\varepsilon) + \delta f(\varepsilon, x)$ ;  $\delta$  “small” random parameter

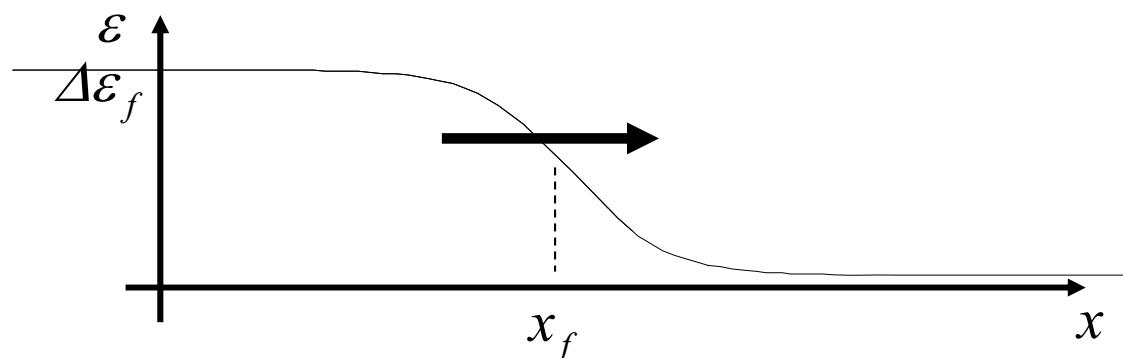
$$\therefore \sigma_0 = \kappa(\varepsilon) + \delta f(\varepsilon, x) - c \frac{\partial^2 \varepsilon}{\partial x^2} \quad (\textcolor{red}{c} \sim 1)$$

$$\text{BC's: } \varepsilon_{,x}(\pm\infty) = 0, \quad \varepsilon(\infty) = \varepsilon_\infty = 0, \quad \varepsilon(-\infty) = \varepsilon_{-\infty} = \Delta\varepsilon_f > 0$$

$$\frac{\varepsilon_{,x}^2}{2} + \sigma_0 \varepsilon - V(\varepsilon) - \delta \int_{-\infty}^{\infty} f(\varepsilon, x') \varepsilon_{,x'} dx' = 0 \Rightarrow (\sigma_0 \rightarrow \sigma_0 + \delta \sigma_1) \Rightarrow$$

$$\Rightarrow \begin{cases} \frac{\varepsilon_{,x}^2}{2} + \sigma_0 \varepsilon - V(\varepsilon) = 0; & V(\varepsilon) = \int_{-\infty}^{\infty} \kappa(\varepsilon) \varepsilon_{,x} dx \\ \delta \sigma_1 = \frac{\delta}{\Delta\varepsilon_f} \int_{-\infty}^{\infty} f(\varepsilon, x) \varepsilon_{,x} dx' \end{cases}$$

– Front “locus” shifts along specimen  $\varepsilon = \varepsilon(x - x_f)$

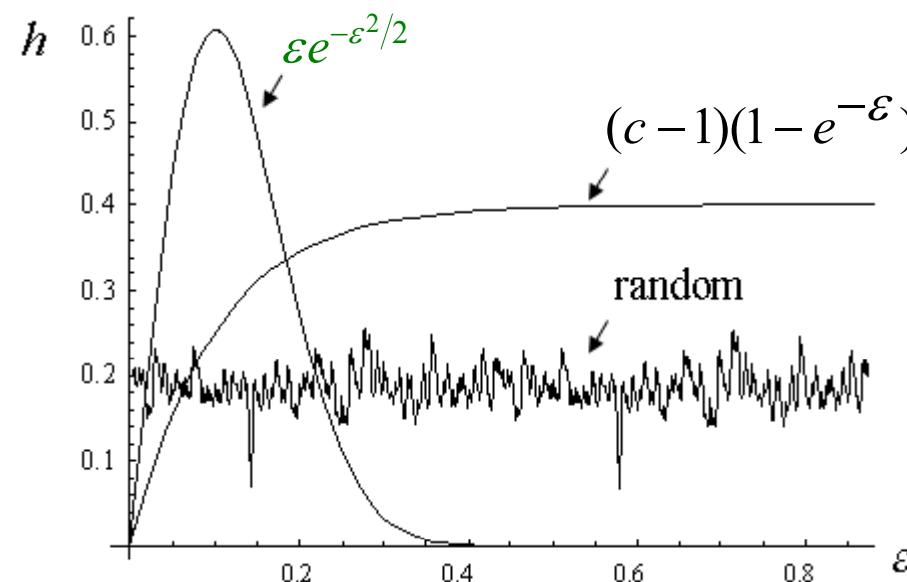


- ***Statistical Properties of Stress Perturbations***

- Assume short-range correlated:

$$f(\varepsilon, x) = h(\varepsilon)g(x); \quad \langle g(x)g(x') \rangle = \xi \delta(x-x')$$

$$\langle \delta\sigma_1^2 \rangle = \xi \frac{\delta^2}{(\Delta\varepsilon_f)^2} \int_{-\infty}^{\infty} h^2(\varepsilon) \varepsilon_{,x} dx \quad \xi = \ell_{corr} \quad (\sim 1)$$



- ***Implementation***

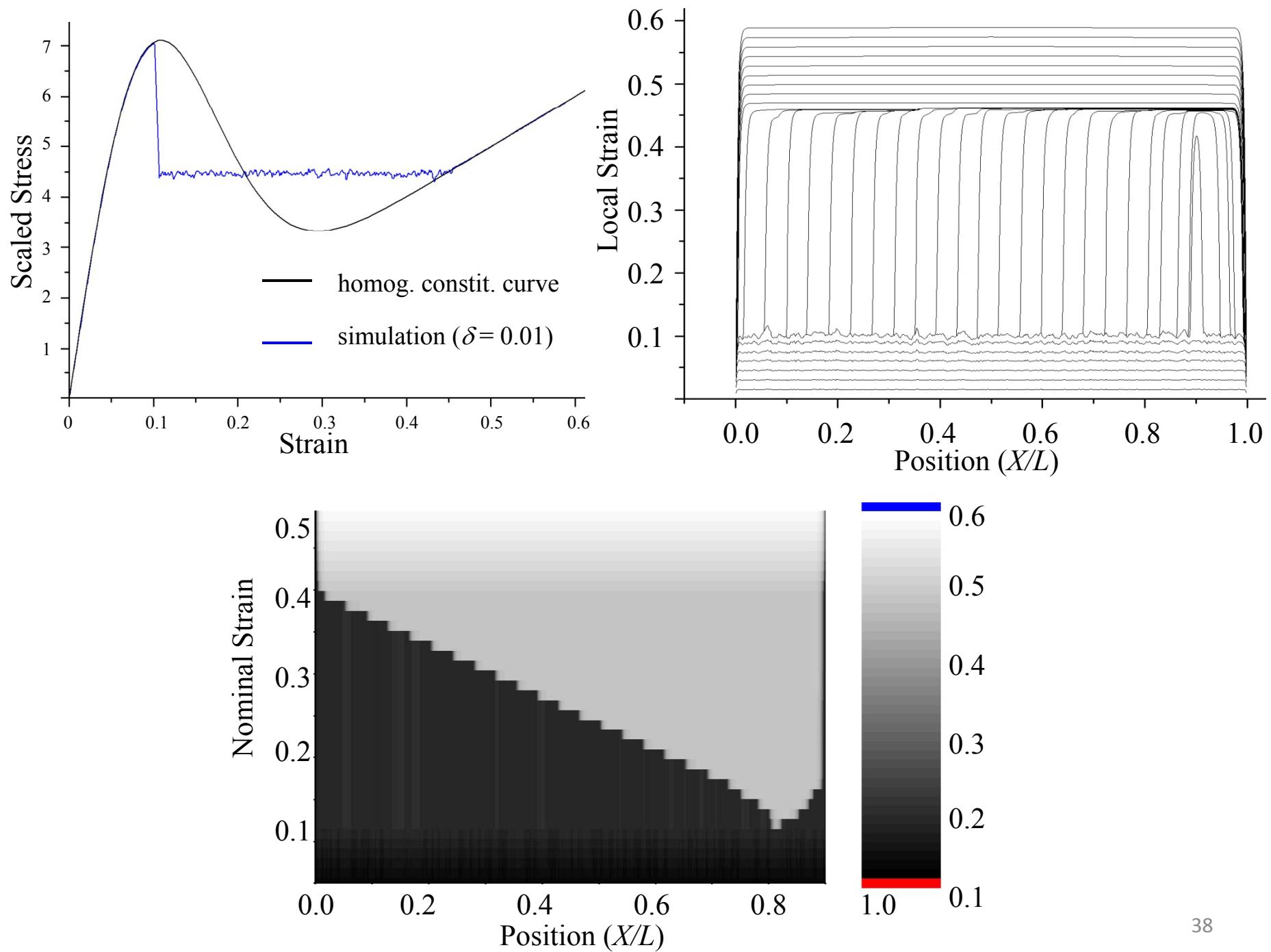
$$\kappa(\varepsilon) = \varepsilon e^{-\varepsilon^2/2} + k\varepsilon; \quad k = \text{const.} \dots \text{ linear hardening}$$

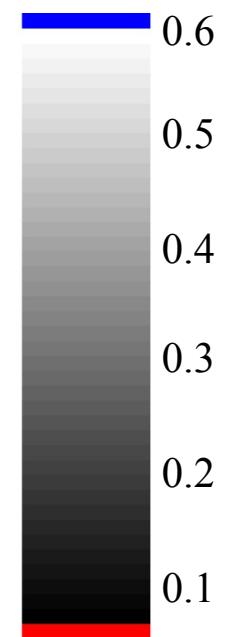
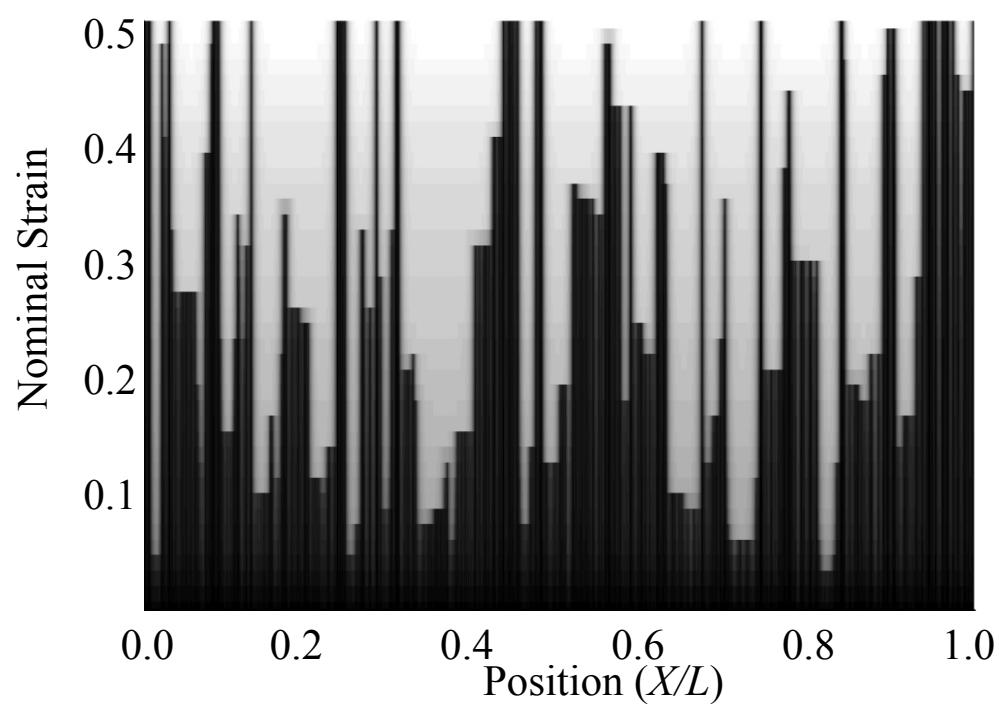
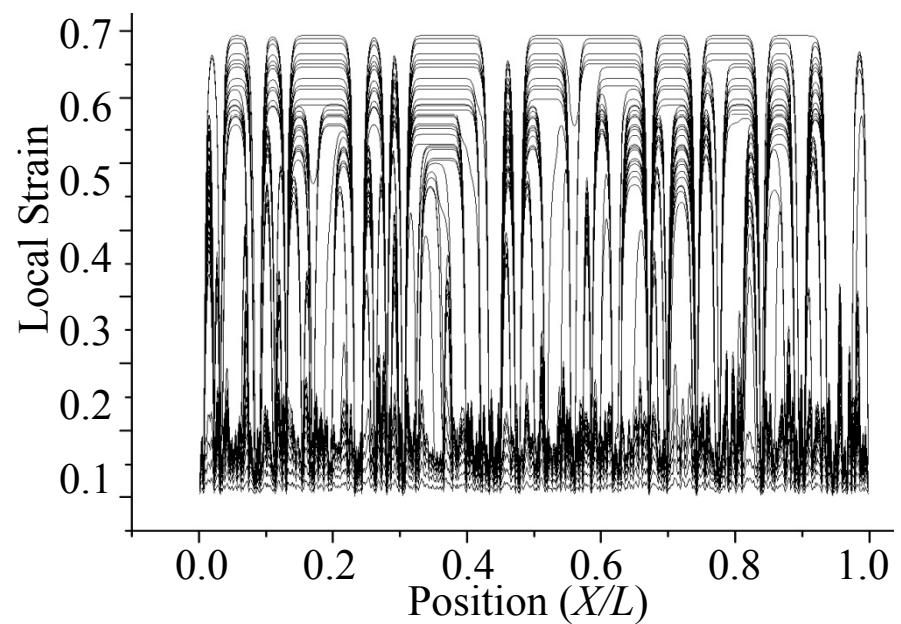
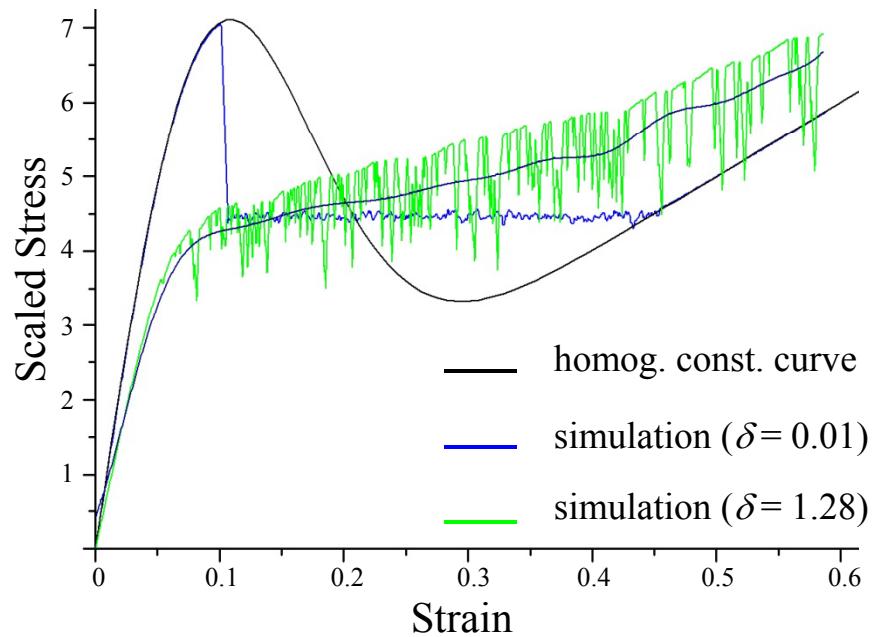
$$V(\varepsilon) = e^{-\varepsilon^2/2} - \frac{k}{2}\varepsilon^2$$

$$f(\varepsilon, x) = \varepsilon e^{-\varepsilon^2/2} g(x)$$

$$x - x_0 = \int_{\varepsilon_{-\infty}}^{\varepsilon} \frac{d\varepsilon}{\sqrt{-2 \left[ e^{-\varepsilon^2/2} - \frac{k}{2}\varepsilon^2 + \sigma_0(\varepsilon - \varepsilon_{-\infty}) \right] - V(\varepsilon - \varepsilon_{-\infty})}}$$

$$\langle \delta\sigma_1^2 \rangle = \xi \frac{\delta^2}{(\Delta\varepsilon_f)^2} \int_{\varepsilon_{-\infty}}^{\varepsilon_{\infty}} \left( -2 \left[ e^{-\varepsilon^2/2} - \frac{k}{2}\varepsilon^2 + \sigma_0\varepsilon - V(\varepsilon_{\infty}) \right] \right) \varepsilon^2 e^{-\varepsilon^2} d\varepsilon$$





## ■ Multiple Shear Banding in UFG Polycrystals

- Voronoi tessellation of  $60 \times 20$  hexagonal regularly distributed cells
- 2-D Gradient model

$$\sigma_0 = \kappa(\varepsilon) - c \left[ \frac{\partial^2 \varepsilon}{\partial x^2} + \frac{\partial^2 \varepsilon}{\partial y^2} \right]; \quad \kappa(\varepsilon) = E \varepsilon \exp[-\varepsilon^2/\alpha] + k \varepsilon$$

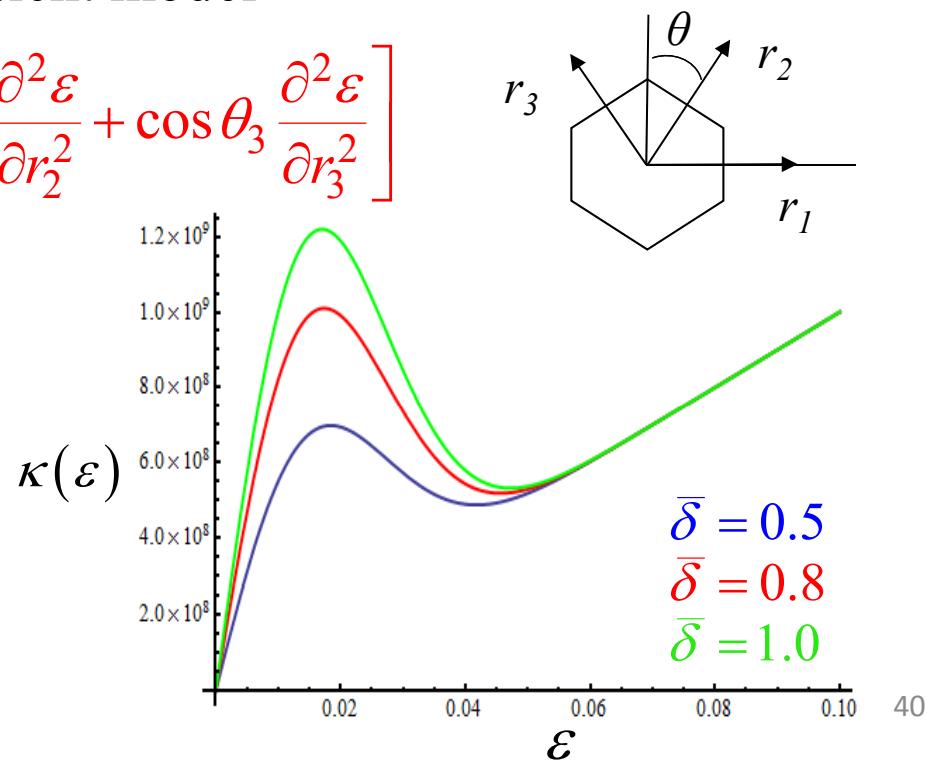
- 2-D Stochasticity-enhanced Gradient model

$$\sigma_0 = \kappa(\varepsilon) - c \left[ \cos \theta_1 \frac{\partial^2 \varepsilon}{\partial r_1^2} + \cos \theta_2 \frac{\partial^2 \varepsilon}{\partial r_2^2} + \cos \theta_3 \frac{\partial^2 \varepsilon}{\partial r_3^2} \right]$$

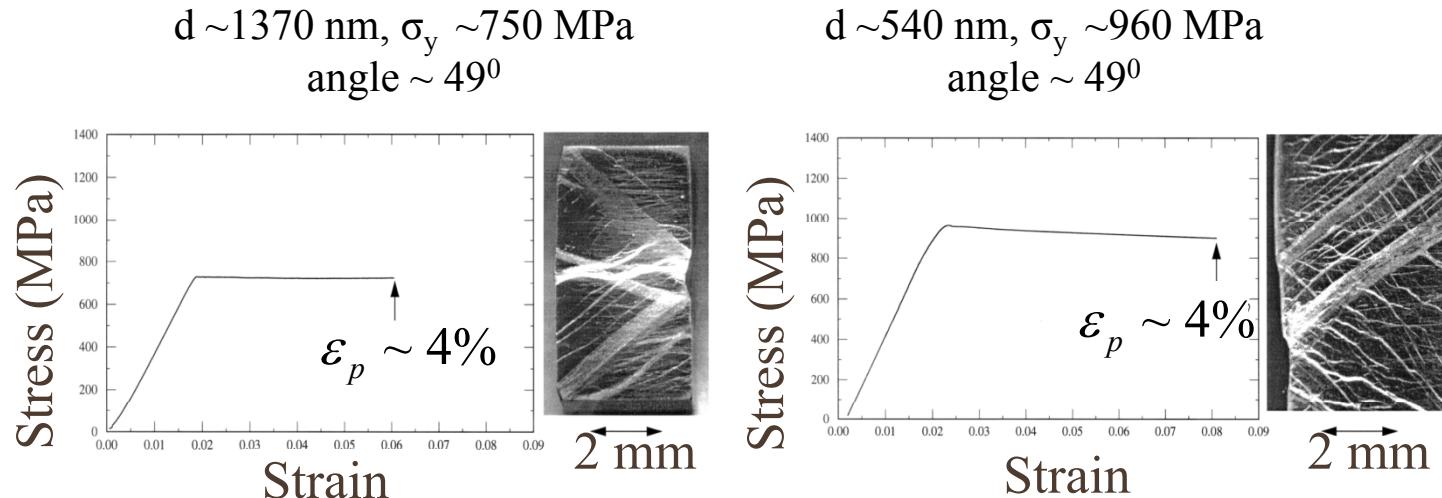
Randomness in  $\kappa(\varepsilon)$

$$\kappa(\varepsilon) = \delta \left[ E \varepsilon \exp \left( -\frac{\varepsilon^2}{\alpha} \right) \right] + k \varepsilon$$

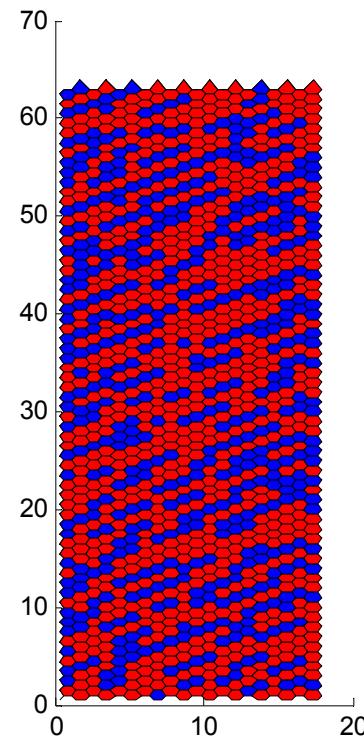
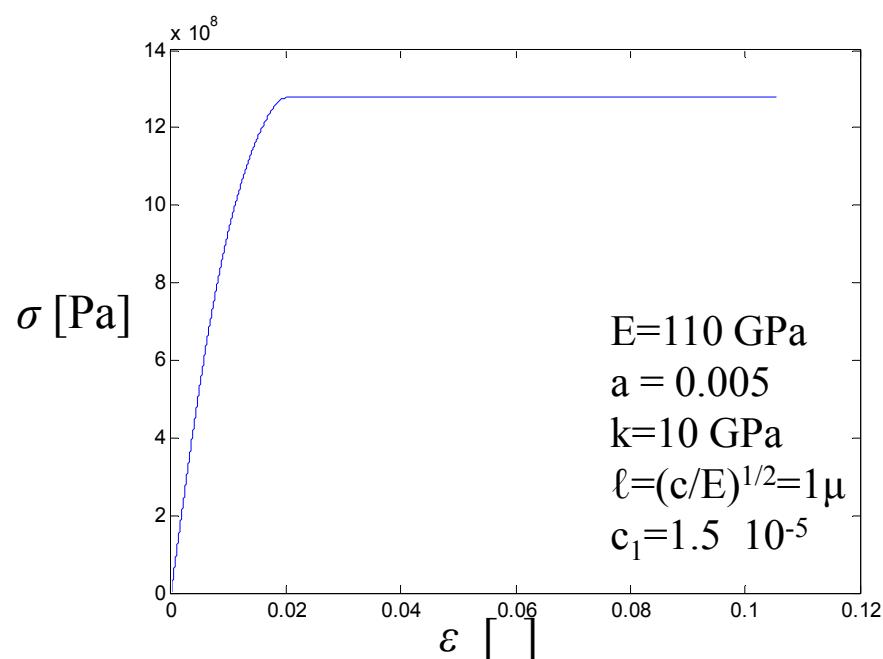
$\delta$  : Weibull random variable



- *Compression Tests*



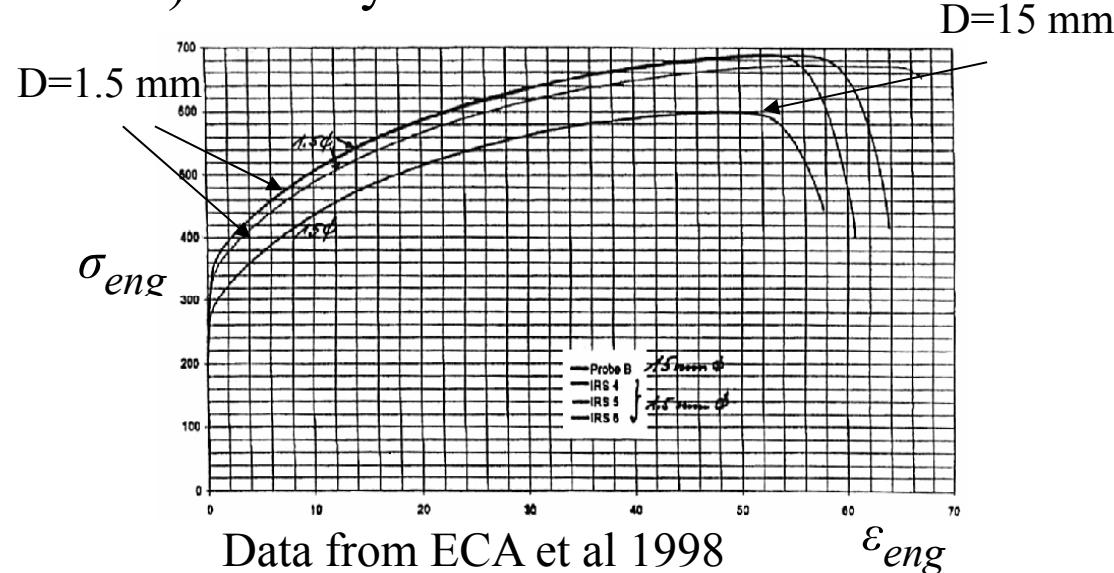
- *Simulation Results*



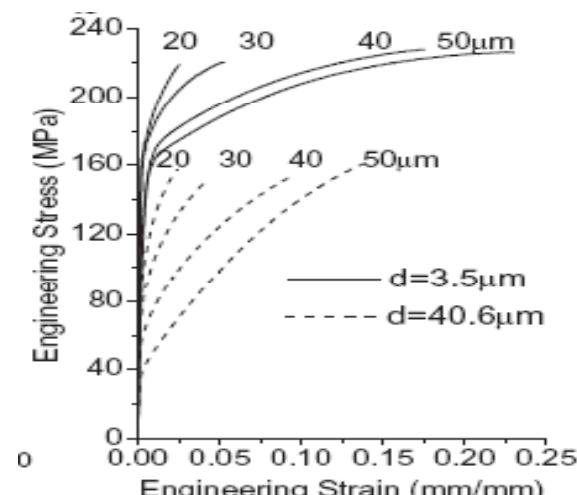
## ■ Size Effects in Tension/Compression

- *Lack of Macroscopic Gradients in Tension*

a) Steel cylindrical macro-bars



b) Ag micro-wires



Size effect modeling? → Gradient Internal Variable "α"

$$\sigma = \kappa(\varepsilon) + \lambda(\bar{\alpha}) \quad ; \quad \bar{\alpha} = \frac{1}{V} \int_V \alpha dV , \quad \dot{\alpha} = D \nabla^2 \alpha + \Lambda \varepsilon^q - M \alpha$$

i.e.

" $\sigma$ " depends on  $\varepsilon$  and an averaged internal variable " $\bar{\alpha}$ " whose microscopic counterpart " $\alpha$ " evolves inhomogeneously:  $\nabla^2$  transport term

- ***Adiabatic Elimination of “ $\alpha$ ”*** ( $\dot{\alpha} \sim 0$ )

- *Radial symmetry*      $\alpha = \alpha(r)$

$$\Rightarrow \alpha(r) = AK_0\left(r/\sqrt{c}\right) + BI_0\left(r/\sqrt{c}\right) + \lambda \varepsilon^q \quad \begin{cases} c \equiv D/M \\ \lambda \equiv \Lambda/M \end{cases}$$

BC's :      $\alpha(r)$  finite      $\forall r > 0 \Rightarrow A \equiv 0$

$$\frac{\partial \alpha}{\partial r} \Big|_{r=R} = \frac{\alpha_c}{\sqrt{c}} = \frac{\lambda \varepsilon^q}{\sqrt{c}} \quad \dots \text{ zero flux of } \alpha \text{ at } r=0$$

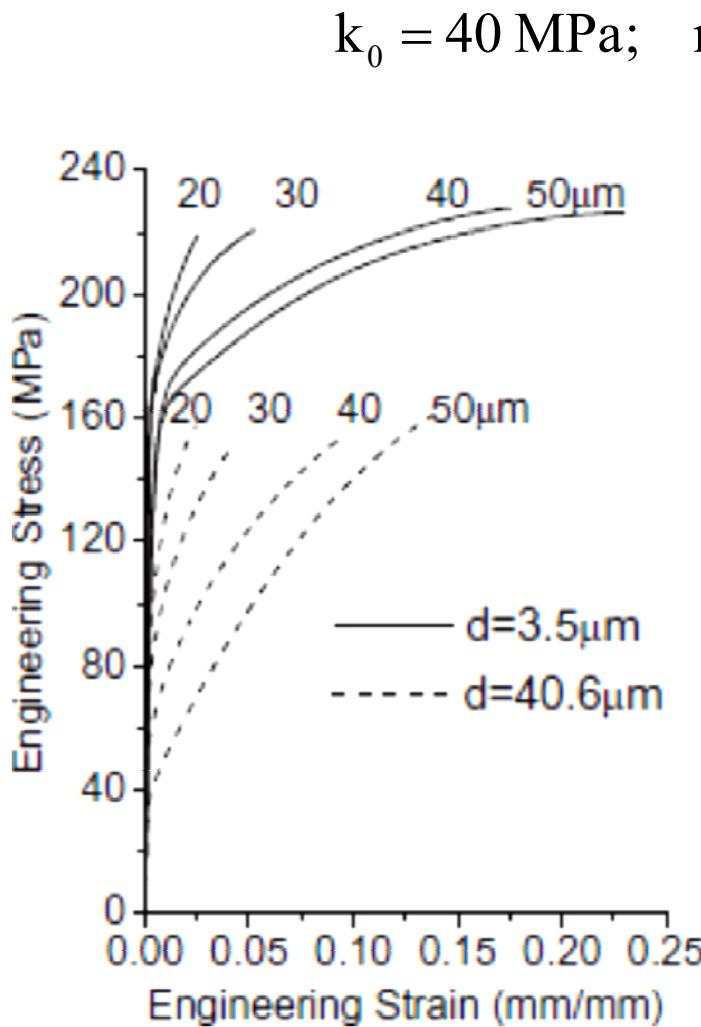
- *Assume* :  $\kappa(\varepsilon) = Y + k_0 \varepsilon^n$  (\*);    $\lambda(\bar{\alpha}) = k_0^* \bar{\alpha}^m$  ... Ludwig type

$$\therefore \sigma = Y + k_0 \varepsilon^n + k_0^* [\lambda \varepsilon]^{qm} \left[ 1 + 2\beta e^{\varepsilon/2} \right]^m \quad (**)$$

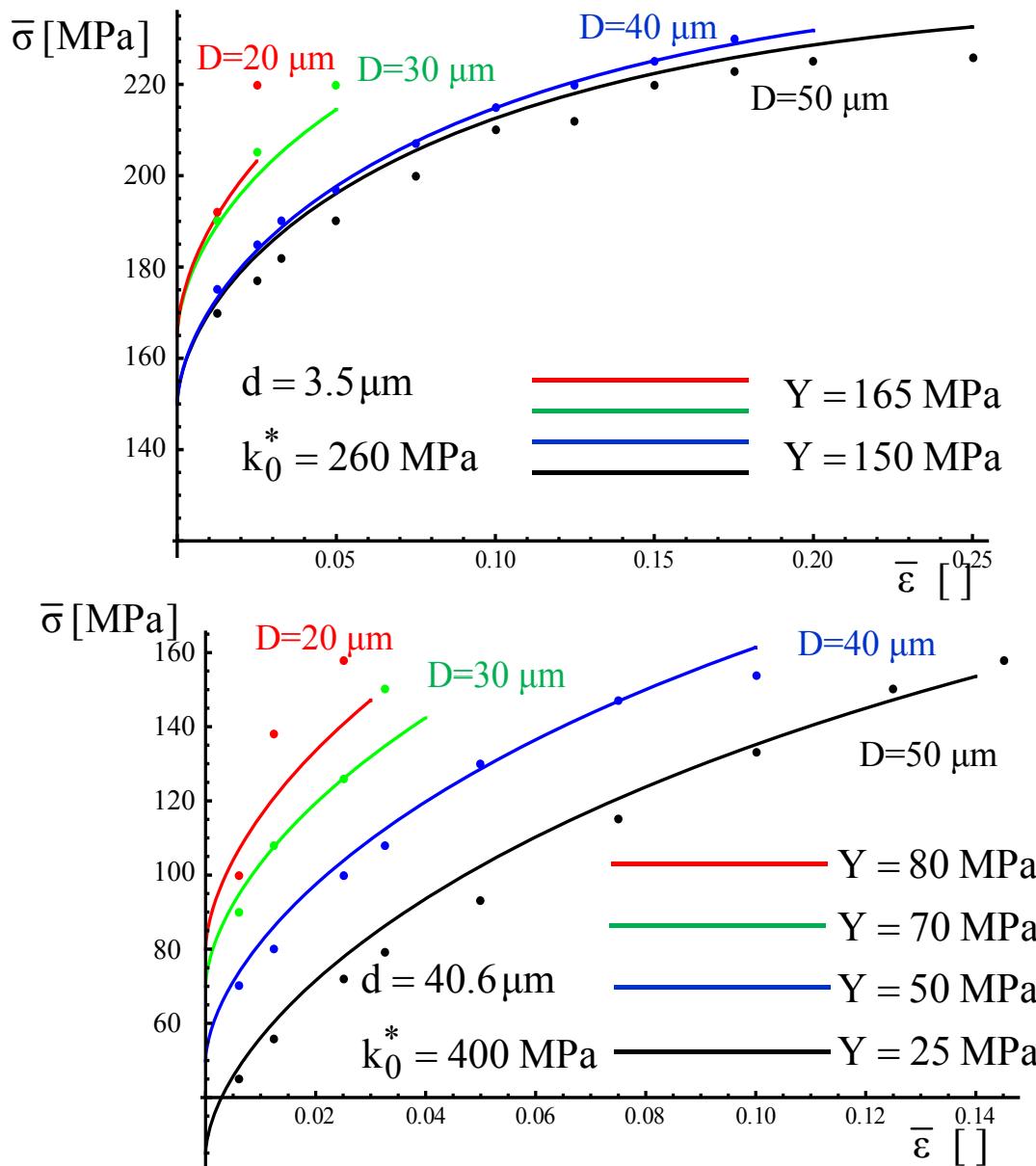
(\*\*) Interprets the size effects in tension of previous slide

- *Note* : Grain size dependence can be introduced in (\*), e.g. according to H-P relation, in order to capture intrinsic ( $d$ ) and extrinsic ( $D$ ) size effects simultaneously

- Size Effects on Tensile Strength of Mg Microwires*



(Chen & Ngan, 2011)

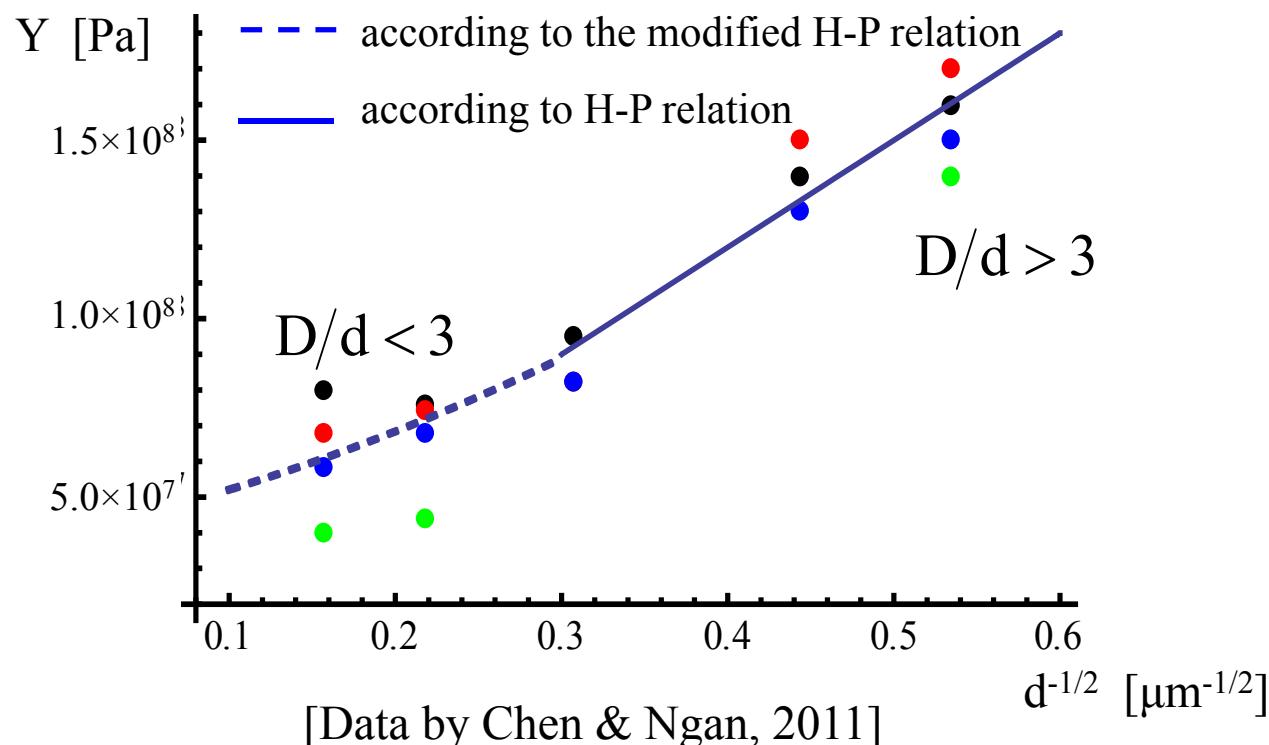


- ***Modified H-P Relation: Application to Ag Nanowires***

$$Y = Y_0 + \frac{k_Y}{\sqrt{d}} + \frac{k_Y^*}{d}$$

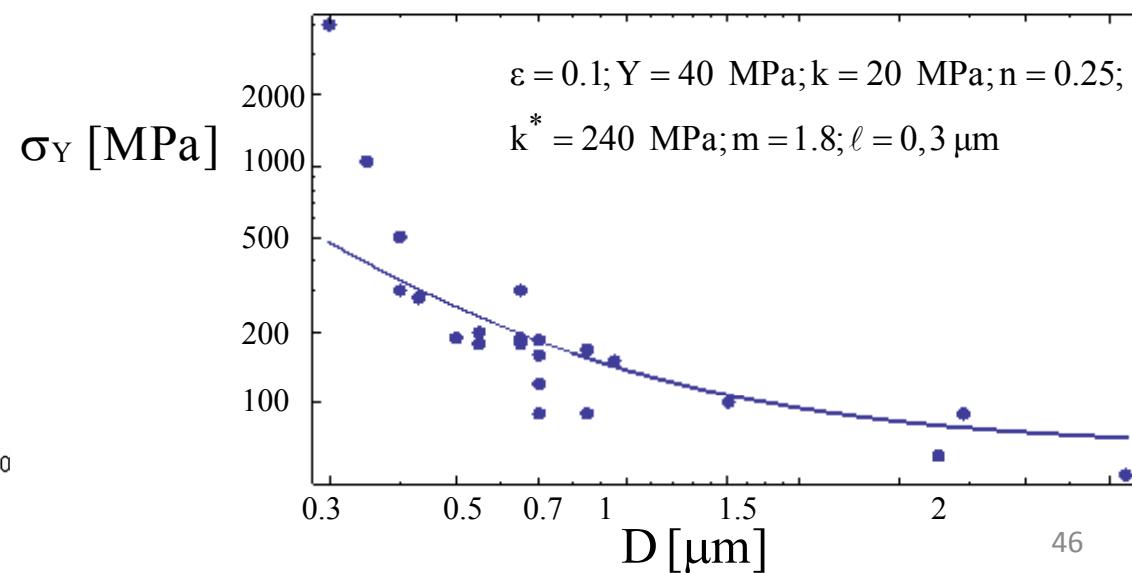
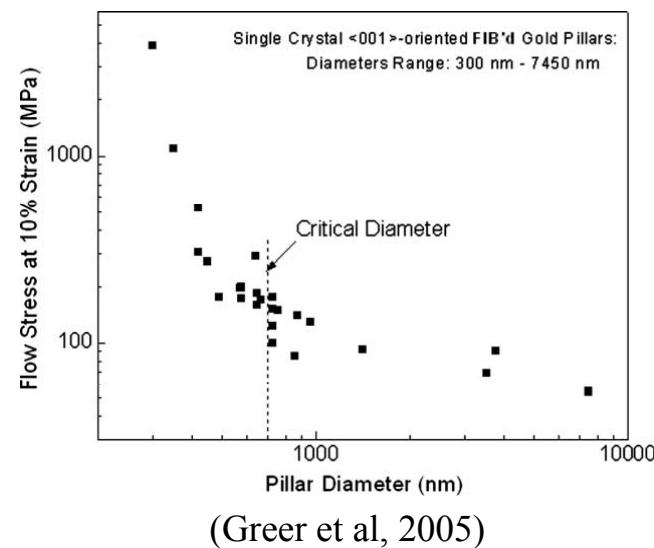
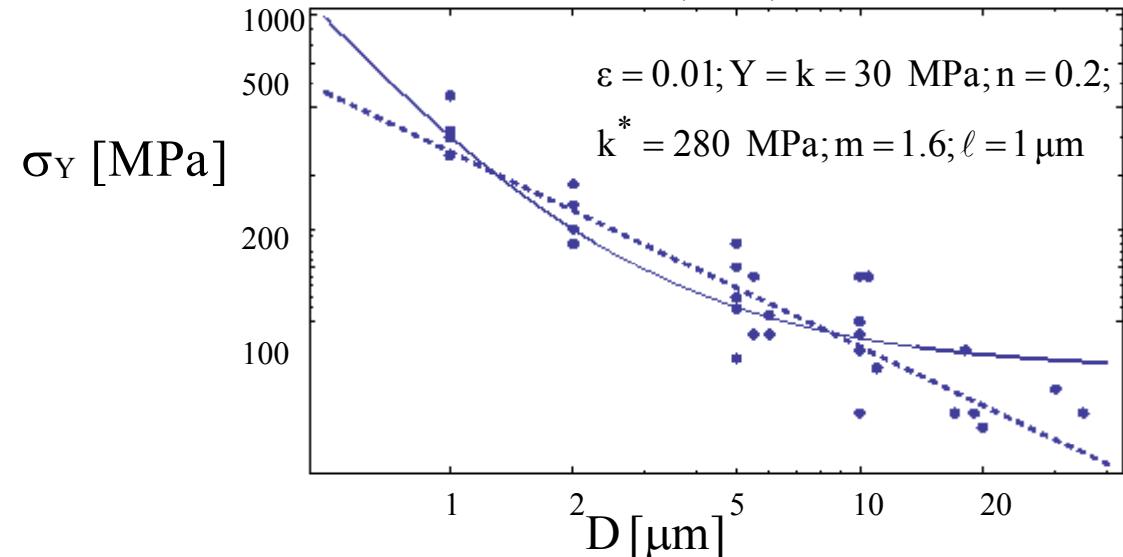
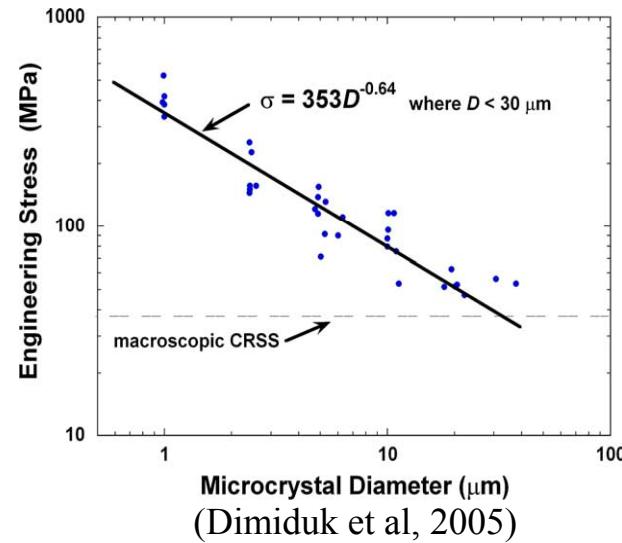
$$D/d > 3 : \quad k_Y = 300 \text{ MPa} \sqrt{\mu\text{m}} \quad (\text{H-P})$$

$$D/d < 3 : \quad k_Y = 100 \text{ MPa} \sqrt{\mu\text{m}}; \quad k_Y^* = 210 \text{ N/m} \quad (\text{Modified H-P})$$

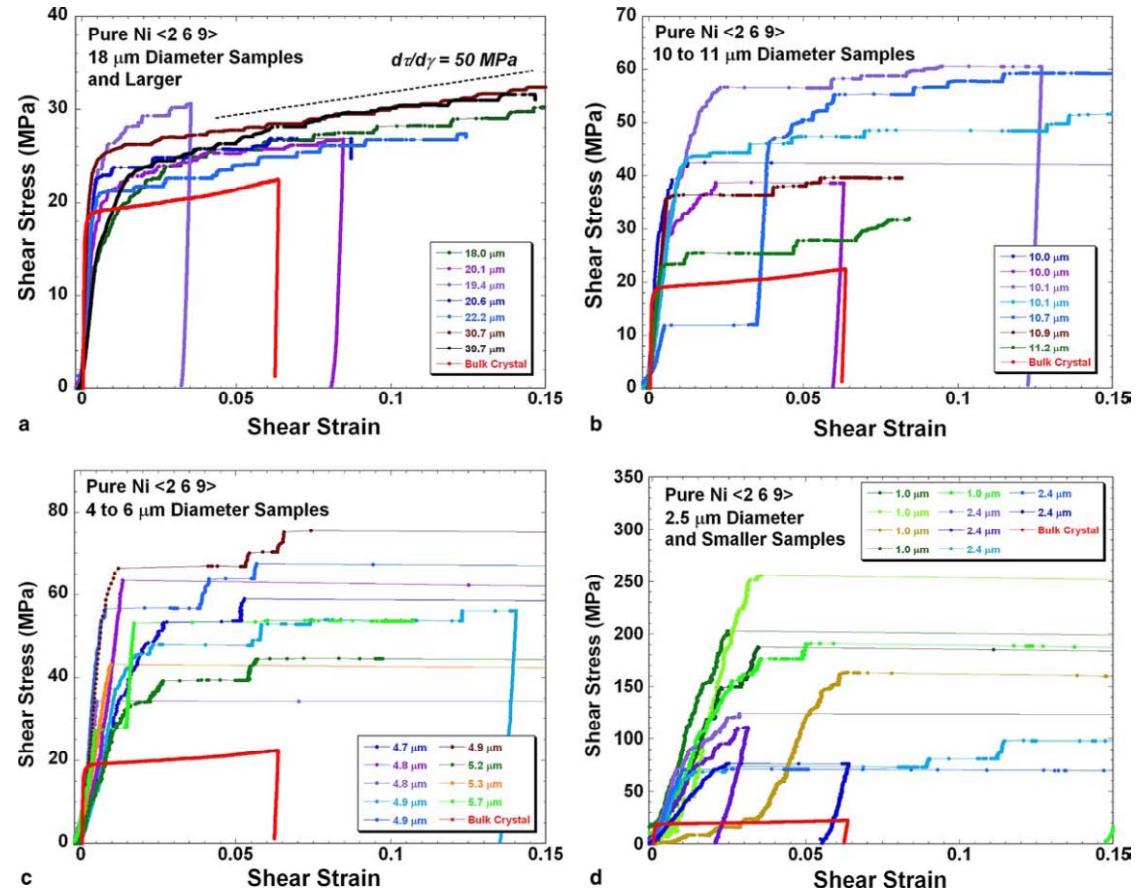
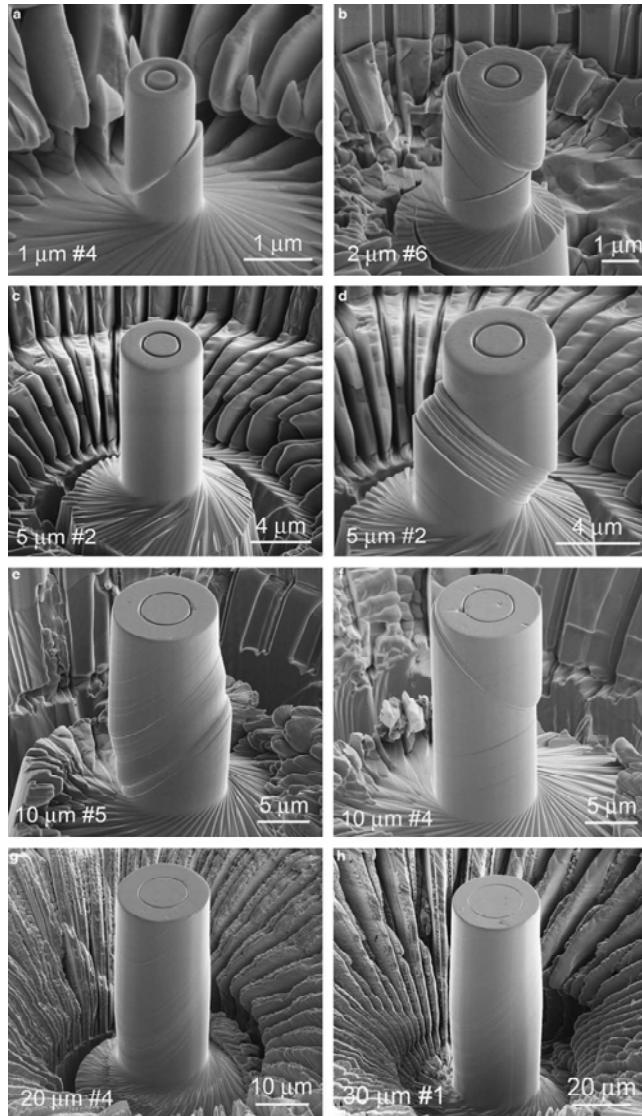


- **Size Effects in Yield of Micropillars**

$$\sigma = Y + k \varepsilon^n + k^* \varepsilon \left[ 1 + 2\beta e^{\varepsilon/2} \right]^m ; \beta = \frac{2\ell}{D} \rightarrow \sigma = \frac{Y + k \ln(1 + \bar{\varepsilon})^n + k^* \ln(1 + \bar{\varepsilon}) \left( 1 + 4 \frac{\ell}{D} (1 + \bar{\varepsilon}) \right)^m}{(1 + \bar{\varepsilon})}$$



# ■ Stochasticity & Serrations in Compressed Micropillars



Dimiduk et al, 2005

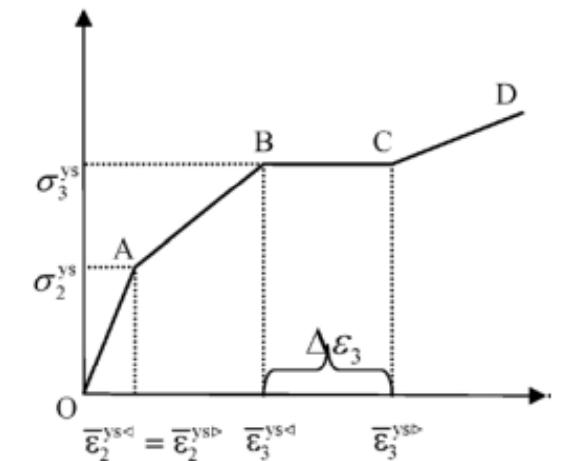
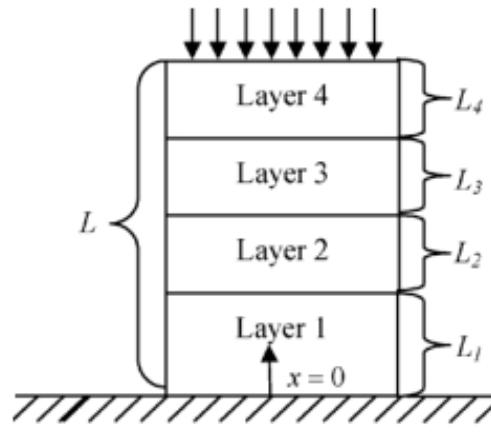
- **Serrated Plastic Flow in Micropillars**

- *Governing Deterministic Equations*

$$\sigma_i = E_i (\varepsilon_i - \varepsilon_i^p),$$

$$\beta_i \varepsilon^p - \beta_i \ell_i^2 \frac{d^2 \varepsilon_i^p}{dx^2} = (\sigma_0 - Y_i)$$

(Zhang and K.E. Aifantis, 2011)



- *Serrations*

Strain bursts ( $\Delta\varepsilon$ ) are obtained due to the occurrence of discontinuity of the hyperstress  $\tau = \beta \ell^2 (d^2 \varepsilon^p / dx^2)$  between “elastic/no-yielding” and “plastic/yielding” layers

- *Introducing Stochasticity*

$$Y_i = Y^0 + Y_i^{\text{weib}} = (1 + \delta) Y^0$$

$$\text{PDF}(\delta) = \frac{\kappa}{\lambda} \left( \frac{\delta}{\lambda} \right)^{\kappa-1} e^{-(\delta/\lambda)^\kappa}; \quad \bar{\delta} = \lambda \Gamma[1 + (1/\kappa)], \quad \langle \delta^2 \rangle = \lambda^2 \Gamma[1 + (2/\kappa)] - \bar{\delta}^2$$

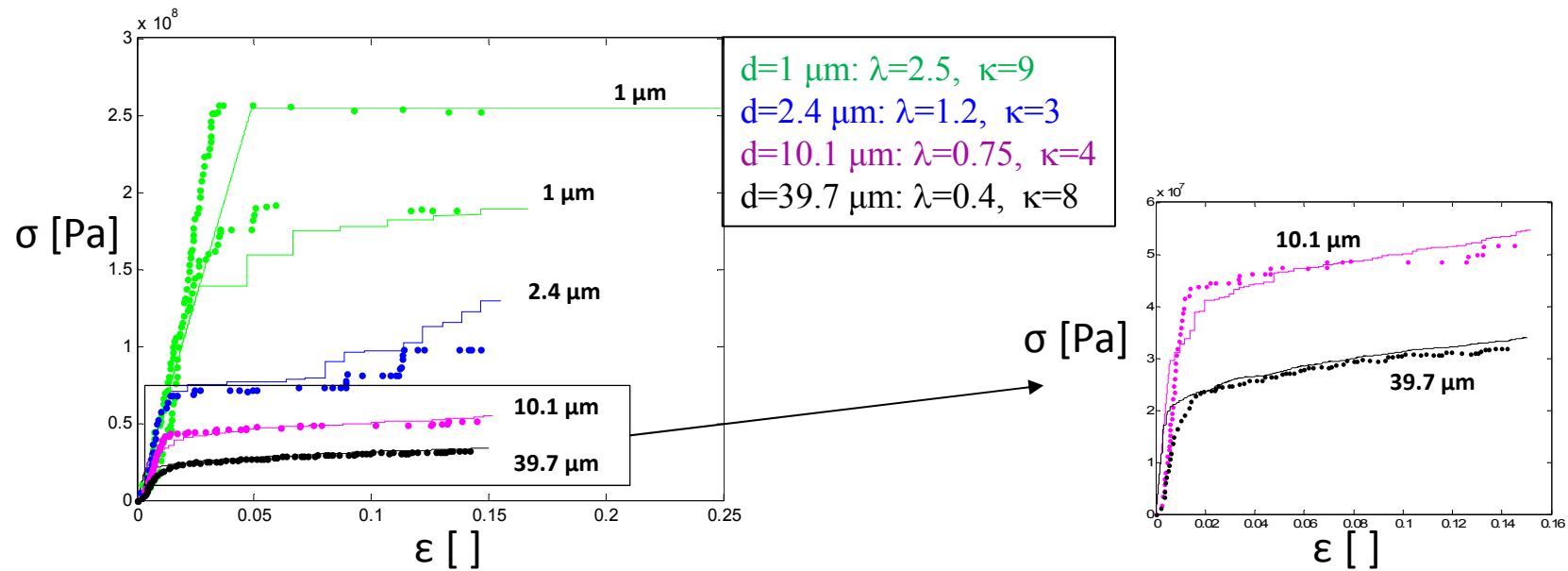
$\kappa/\lambda$  : shape/scale parameters

- ***Cellular Automata Simulations***

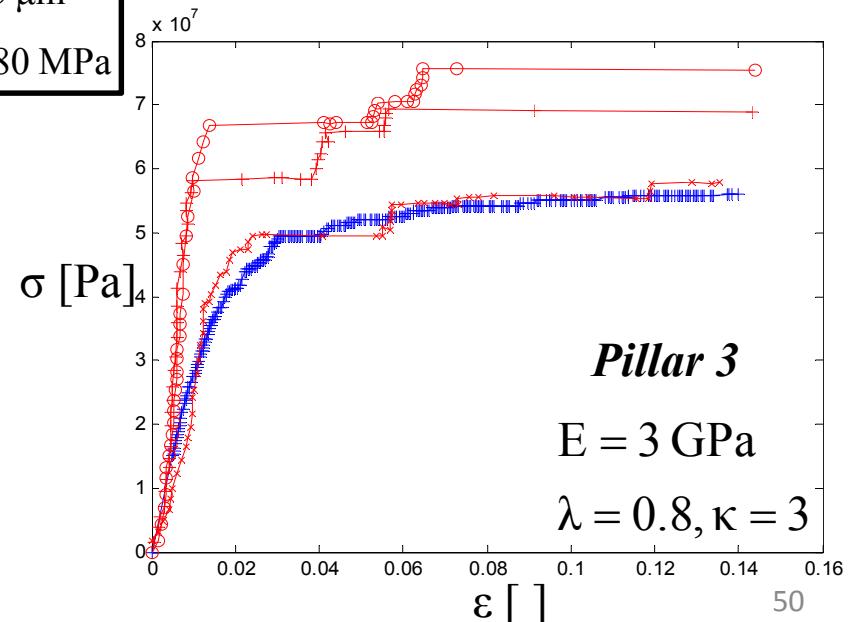
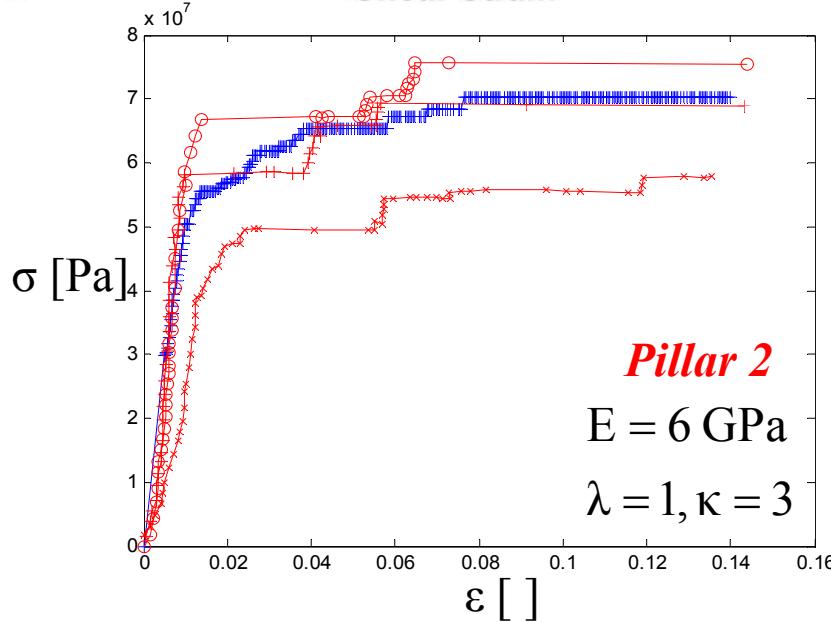
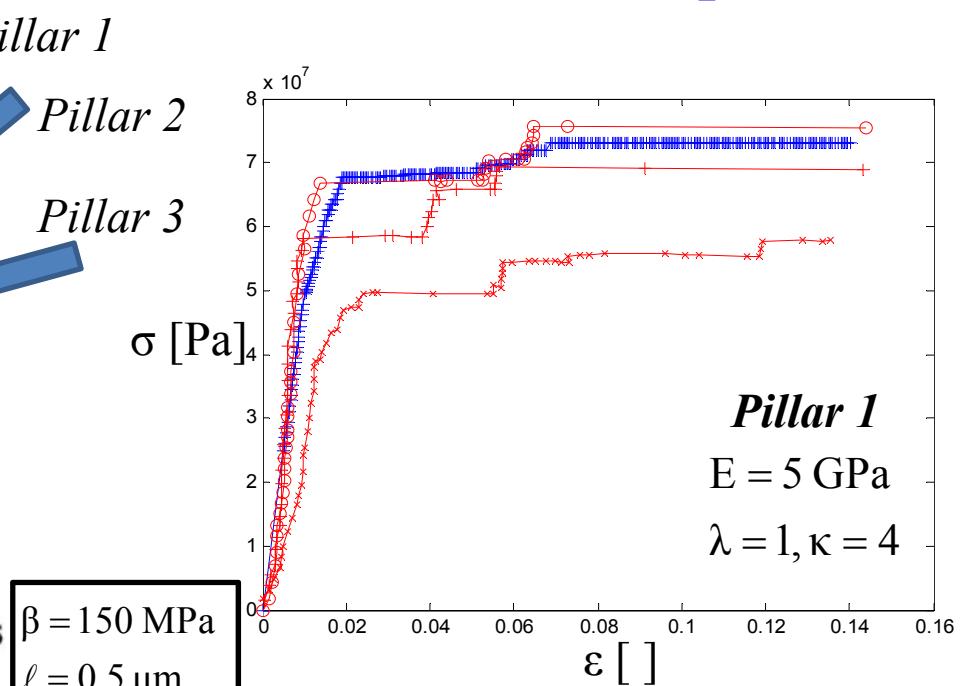
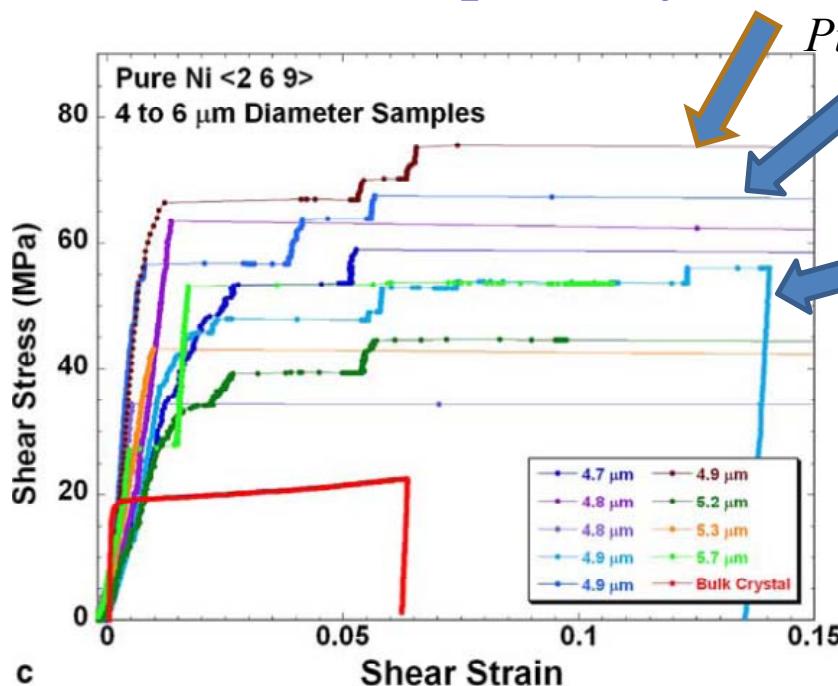
- Lattice of  $6d \times 1$  cells of size  $0.5 \mu\text{m} \times d \mu\text{m}$  (3:1 height to diameter ratio)
- Force controlled simulation
- Weibull distributed cell yield stress

- ***Intermittent Size-dependent Micropillar Plasticity***

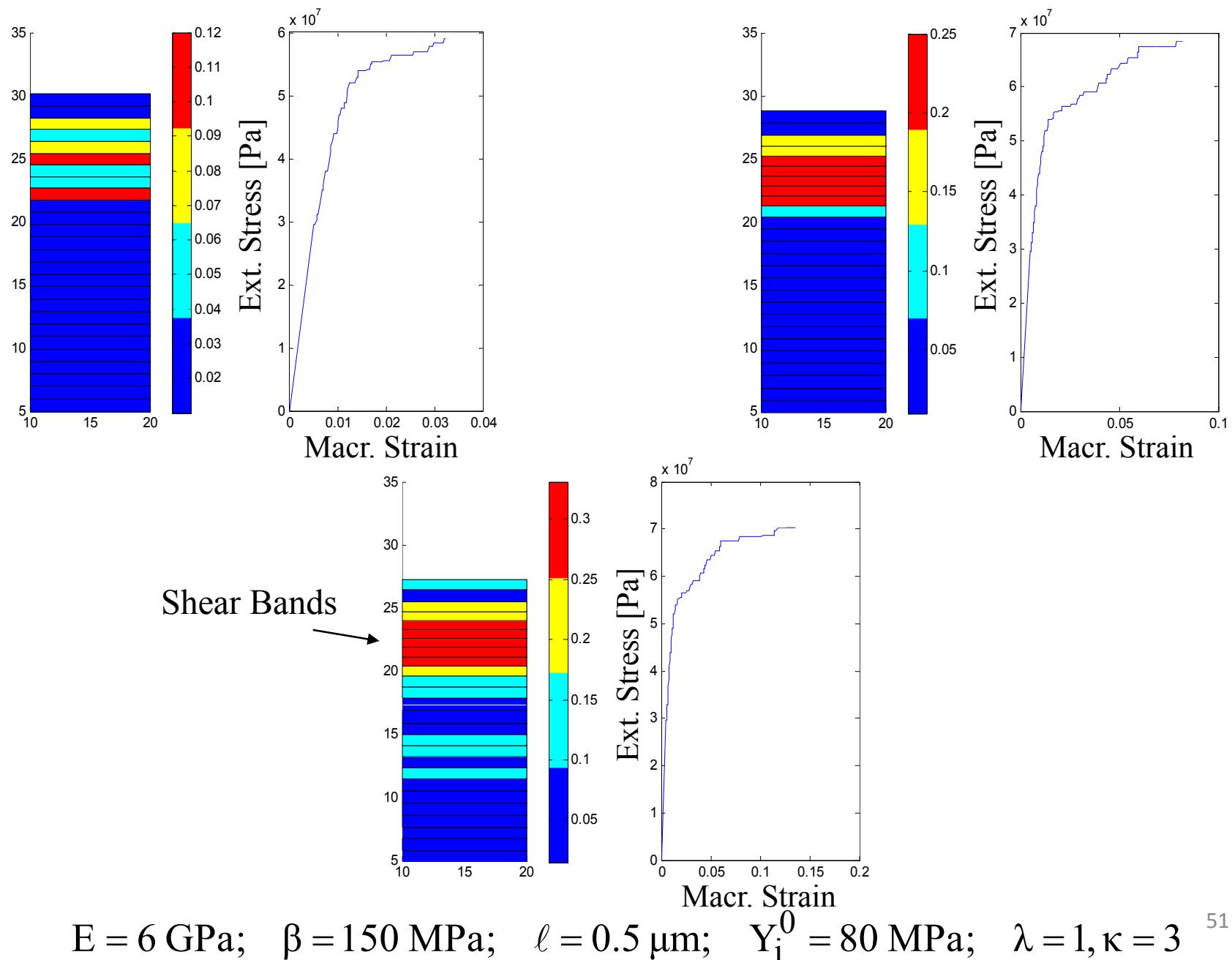
$$E = 5 \text{ GPa}; \quad \beta = 150 \text{ MPa}; \quad \ell = 0.5 \mu\text{m}; \quad Y^0 = 80 \text{ MPa}$$



- Random Response of Same Diameter (4.9 mm) Micropillars*



- Example: Simulation Details for Pillar 2



## ■ Input from Entropy Statistics

- Boltzmann-Gibbs Entropy

$$S = -k_B \sum_i P(I) \ln P(I); \quad k_B = 1.38065 \cdot 10^{-23} \text{ J/K}$$

- Tsallis Entropy

$$S_q(P) = \frac{1}{q-1} \left[ 1 - \sum_I (P(I))^q \right] ; \quad q \neq 1 \quad : \quad \text{entropic index}$$

- Maximum entropy principle leads to q-exponential distribution

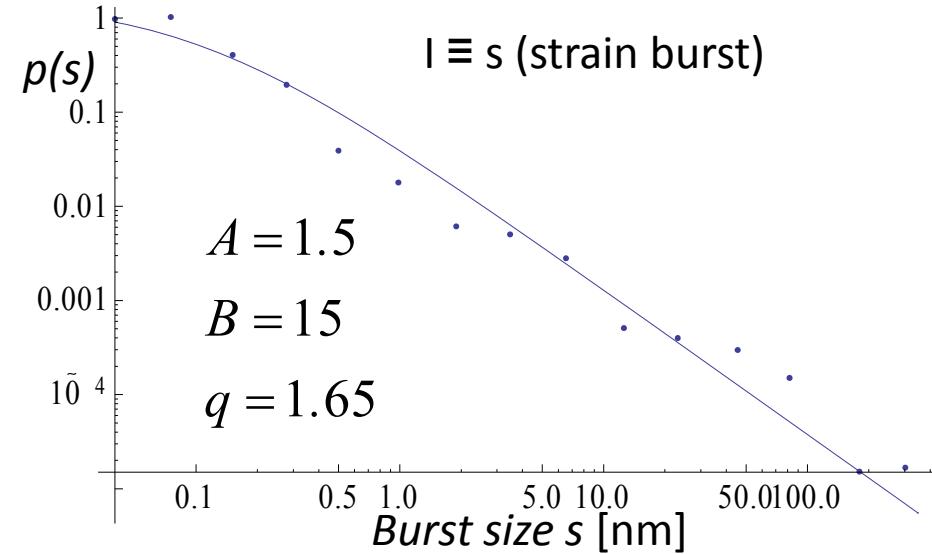
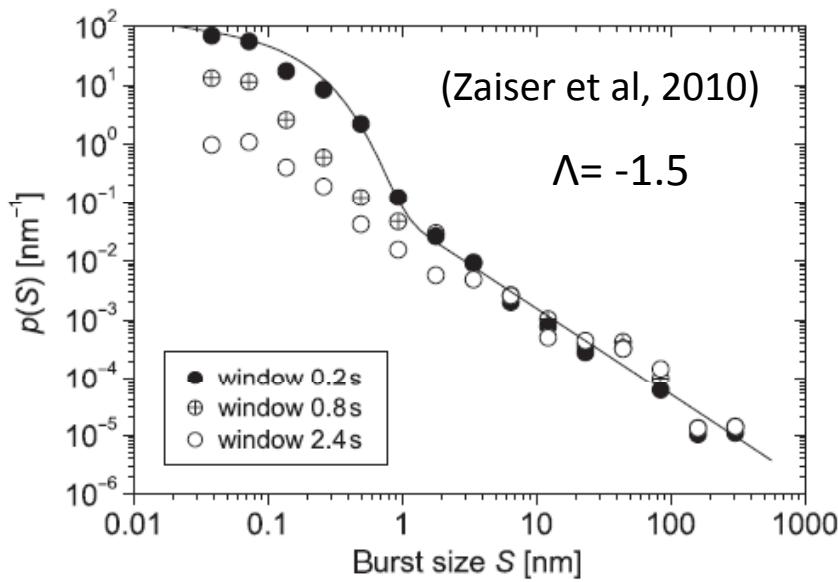
$$P(I) = [1 + (q-1)I]^{1/(1-q)}$$

- Generalization

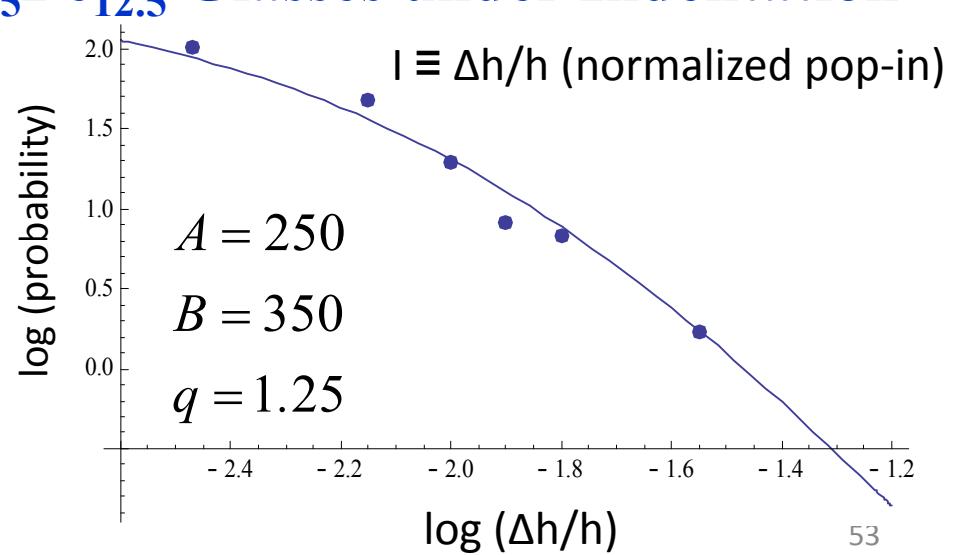
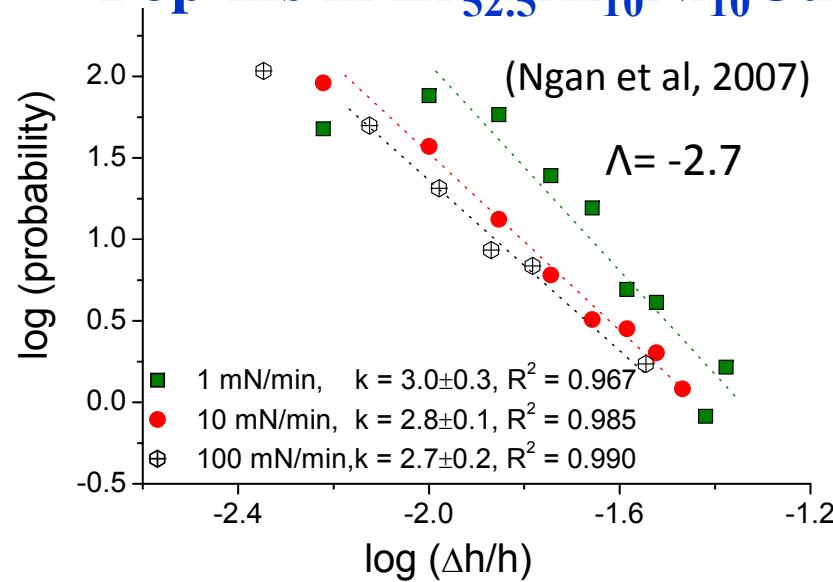
$$\therefore p(I) = A [1 + B(q-1)I]^{1/(1-q)} \quad (\text{instead of } p(I) \sim I^\Lambda \text{ as commonly done})$$

*Note: Using the Tsallis entropy formulation the “events” with high probability but low intensity are **not** ignored, as is the case with power-law formulations*

- Strain Bursts in Mo Micropillars under Compression



- Pop-ins in  $Zr_{52.5}Al_{10}Ni_{10}Cu_{15}Be_{12.5}$  Glasses under Indentation



- Extracting Information on Randomness / PDF

*Probability of bursts of size s*

$$P(s) = A [1 + (q-1)Bs]^{1/(1-q)}$$

*Burst size relation to local yield stress*

$$s = nL\epsilon_y^{loc} = nL \frac{\sigma_y^{loc}}{E}; \quad P(\sigma_y^{loc}) \equiv P(\epsilon_y^{loc})$$

(L: cell size)

*Probability of strain bursts from n “sites”*

$$P(s/L) = P(\epsilon_y^{loc}) P(\epsilon_y^{loc}) \dots P(\epsilon_y^{loc}) = P(\sigma_y^{loc})^n$$

$$\therefore P(\sigma_y^{loc}) = A^{1/n} \left[ 1 + (q-1)Bn \frac{\sigma_y^{loc}}{E} \right]^{1/(1-q)n}$$

